



Prince Edward Island, Canada

# Waste Water Treatment Plant Overview and Tour

# Outline

- Definitions
- Chronology
- BNR Process Description
- Plant Performance
- Site Photos

# Definitions

- SWPCC: Summerside Water Pollution Control Centre
- Activated Sludge: Suspended growth treatment process utilizing micro-organisms to treat waste in a series of process reactors and settling tanks. Settled sludge or activated sludge is then recycled to the start of the process.
- BNR : Biological Nutrient Removal. Activated sludge process incorporating the use of aerated zones, un-aerated zones and internal recycles.

# Definitions

- PAO: Phosphorus Accumulating Organism are microorganisms (bacteria) that uptake and store orthophosphate in excess of their biological requirements.
- BOD: Biochemical Oxygen Demand is the amount of dissolved oxygen needed by aerobic biological organisms in a body of water to break down organic material present in a given water sample at certain temperature over a specific time period.
- TSS : Total Suspended Solids is the amount of insoluble solids floating and in suspension in the wastewater

# Chronology

## Primary Treatment > Tertiary Treatment

- 1972 SWPCC constructed as a primary treatment plant
- 2003 Design team of Delcom & CBCL
- 2005 Pre-design study; BNR is chosen.
- 2006 Design complete, project goes to Tender
- 2006 June construction start-up
- 2007 December substantial completion
- 2008 December plant in full operation

# SWPCC – Key Facts

- Capacity for approximately 18,175 people
- Construction Cost = 19 Million
- Average Daily Flow = 11,675 m<sup>3</sup>/day (3 mgd)
- Potential High Flow = 39,000 m<sup>3</sup>/day (7,150 gpm)
- BOD = 260 mg/L & TSS = 180 mg/L

# What is a BNR?

(Biological Nutrient Removal)

...wastewater treatment methods that utilize biological mechanisms, instead of chemical mechanisms, to remove phosphorus and nitrogen from wastewaters.... (Randall et. al.)

# Conventional Activated Sludge Process

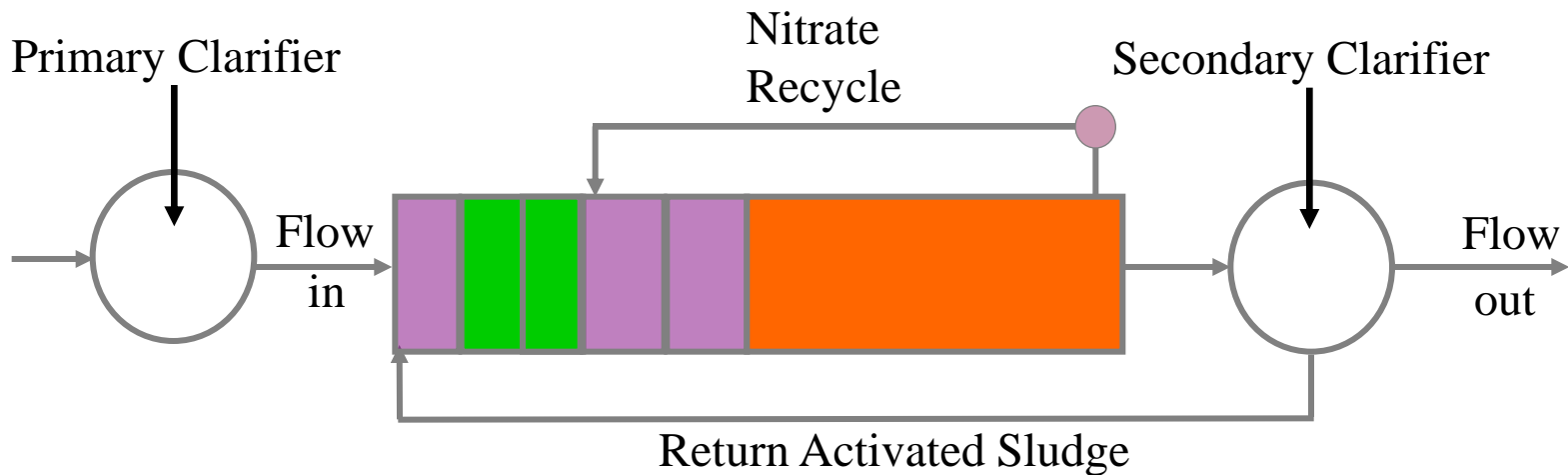


■ - Anoxic    ■ - Anaerobic    ■ - Aerobic



# BNR - Modified Johannesburg Process

Process used at SWPCC



■ - Anoxic    ■ - Anaerobic    ■ - Aerobic

# Process Reactor Zones

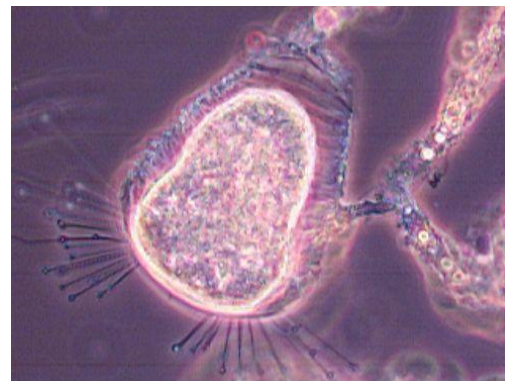
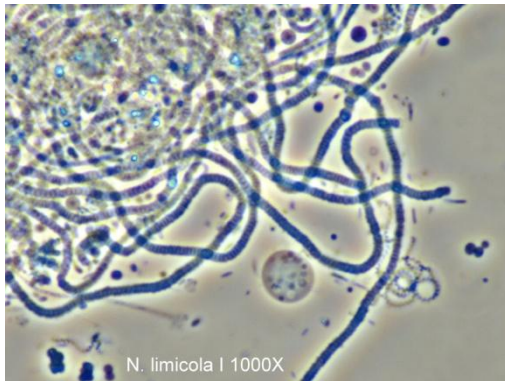
- Anoxic Zone: No dissolved oxygen added; microorganisms utilize nitrate and organic carbon. Majority of denitrification occurs.
- Anaerobic Zone: Recycled PAOs are subject to an environment high in organic carbon with no dissolved oxygen (DO). Storage of carbon as polyhydroxybutyrate (PHB) and subsequent phosphorus release occurs.

# Process Reactor Zones

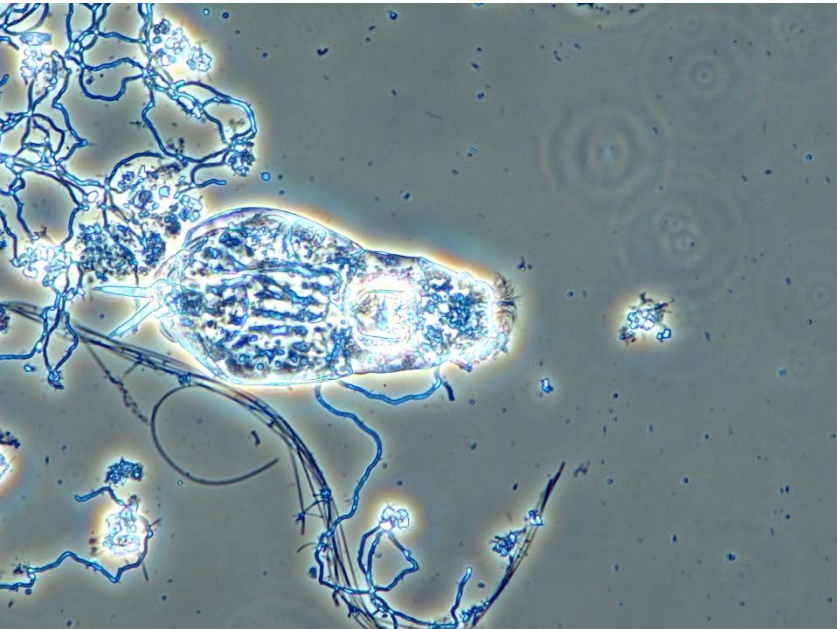
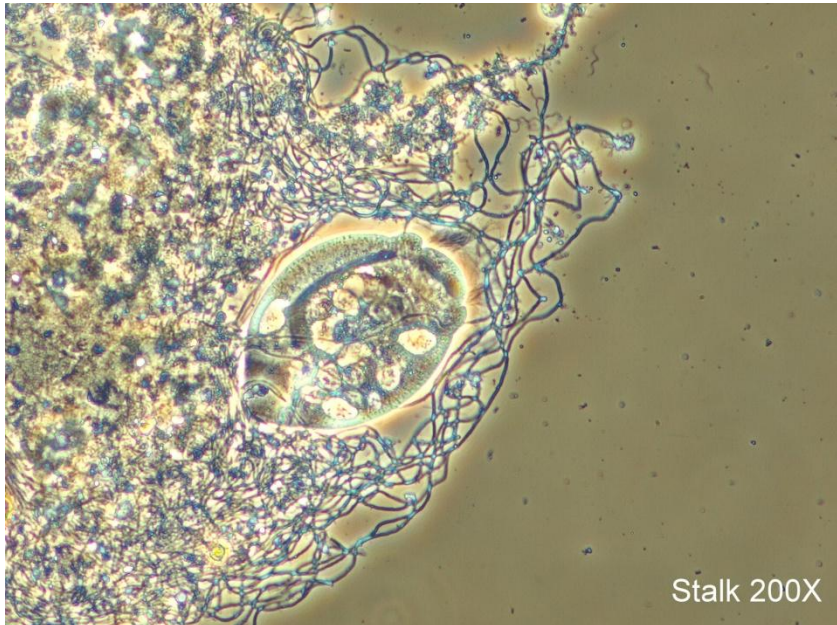
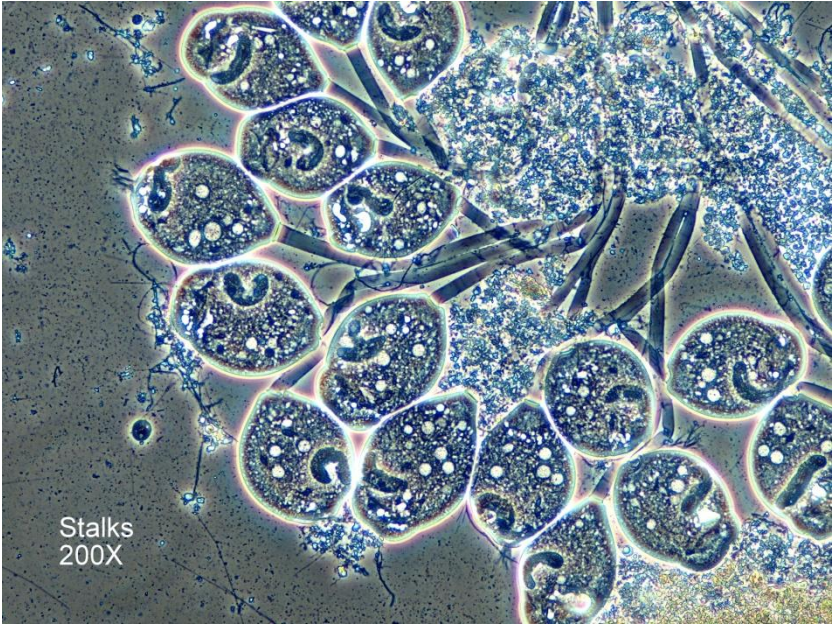
- Aerobic Zone: Three major processes occur in this zone:
  - removal of BOD not previously taken up in anaerobic and anoxic zones
  - nitrification of ammonia by autotrophic organisms
  - phosphorous uptake. Metabolization of PHB previously stored by P-accumulating organisms in the anaerobic zone

# What does all of the work

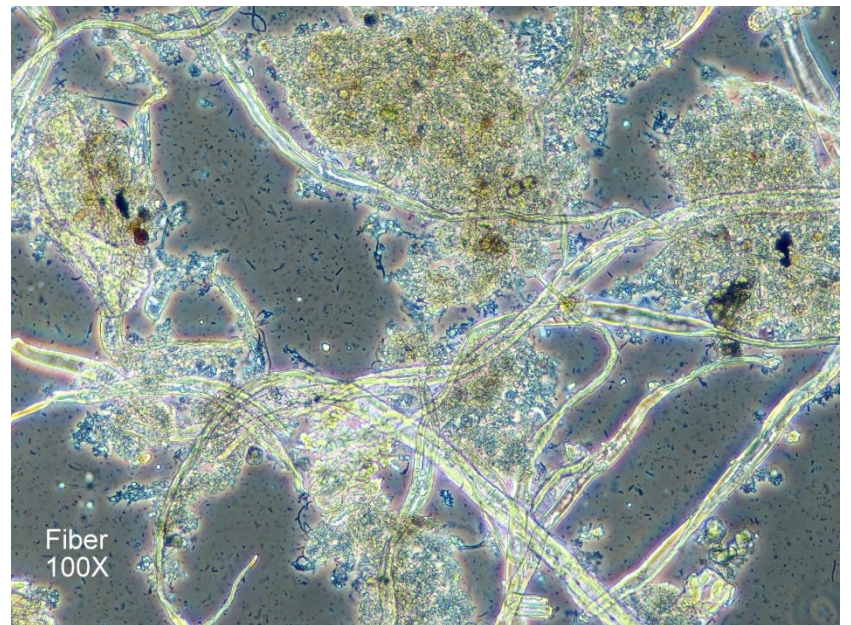
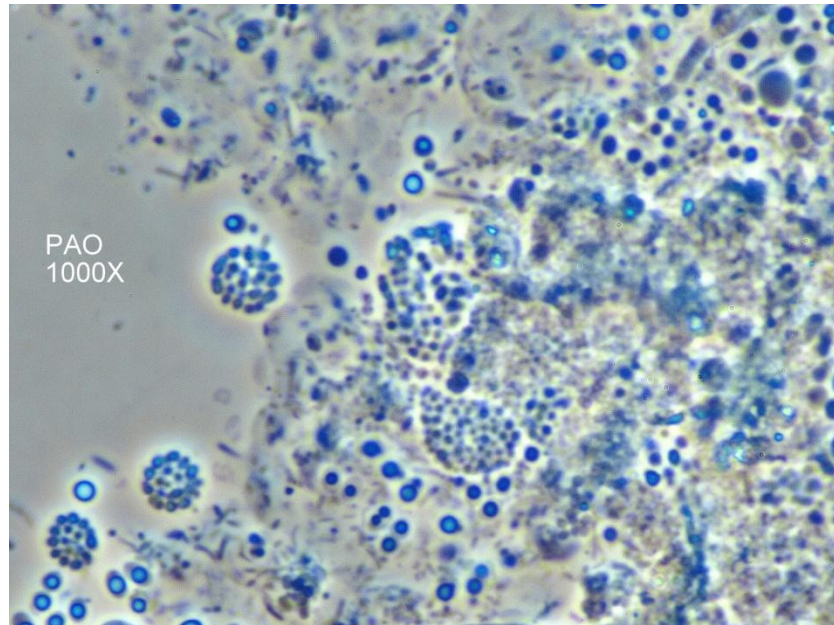
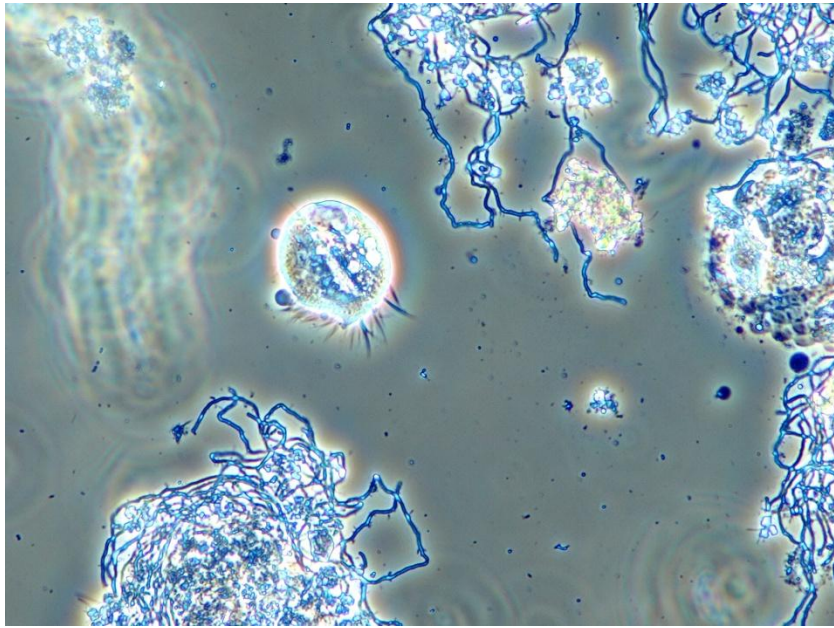
The biological mechanisms that allow a BNR to operate consists of different types of bacteria, protozoa and metazoan.







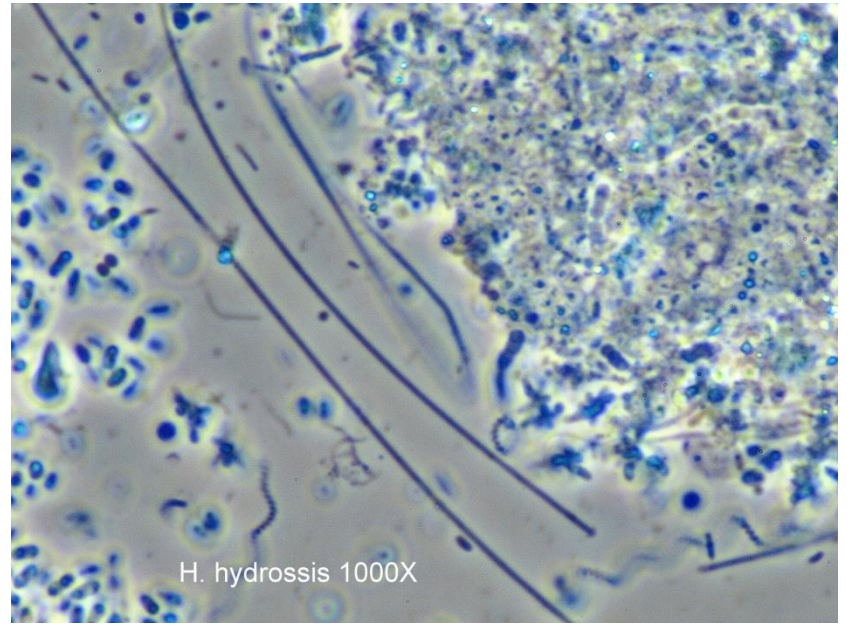








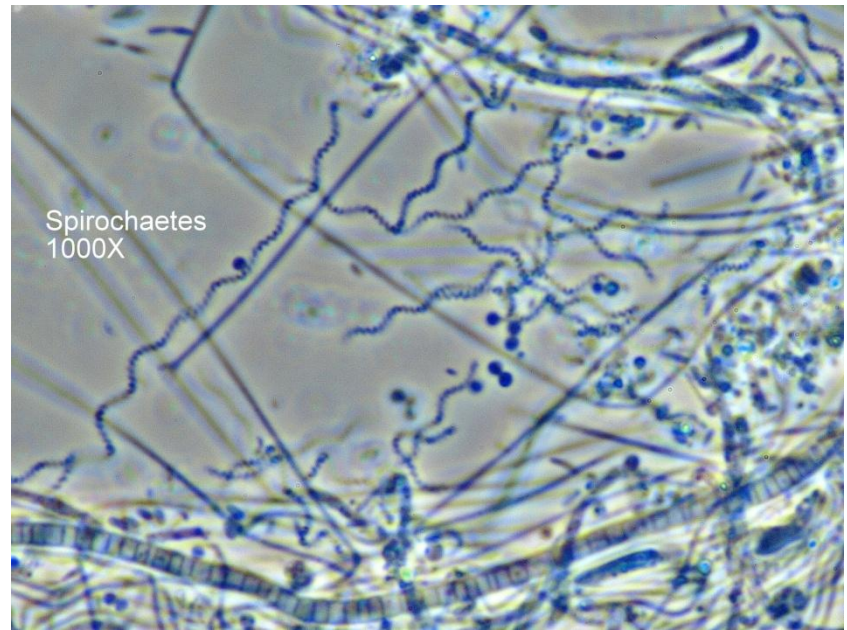
Free Ciliate 200X



H. hydrossis 1000X



Type 0914 1000X



Spirochaetes  
1000X

# Biological Nutrient Removal

How does it work?

1. Nitrification
2. Denitrification
3. Phosphorus Removal

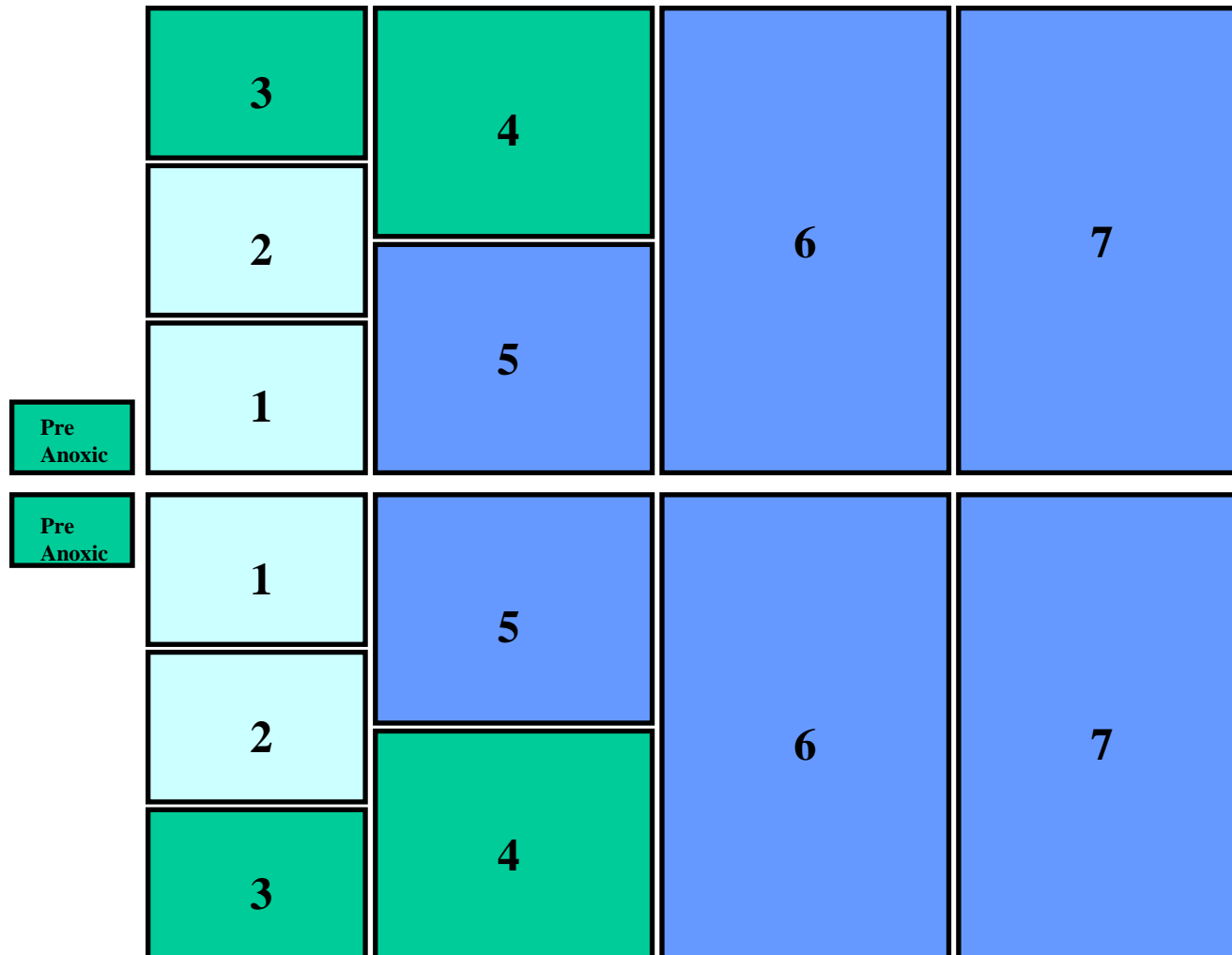


# Nitrification

The Biological Conversion of Ammonia to Nitrate

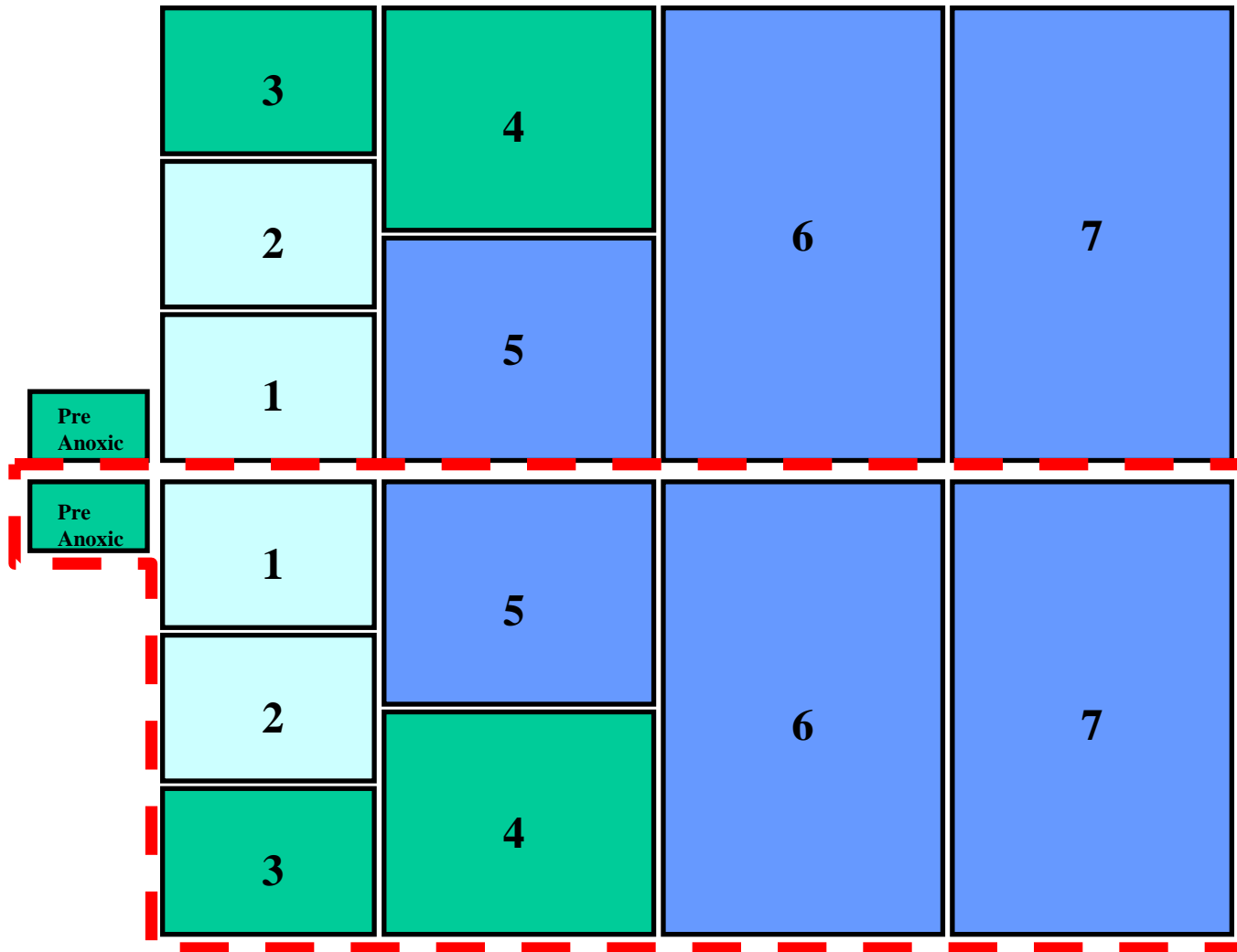
# Nitrification

## Overview of SWPCC two 7 cell reactors



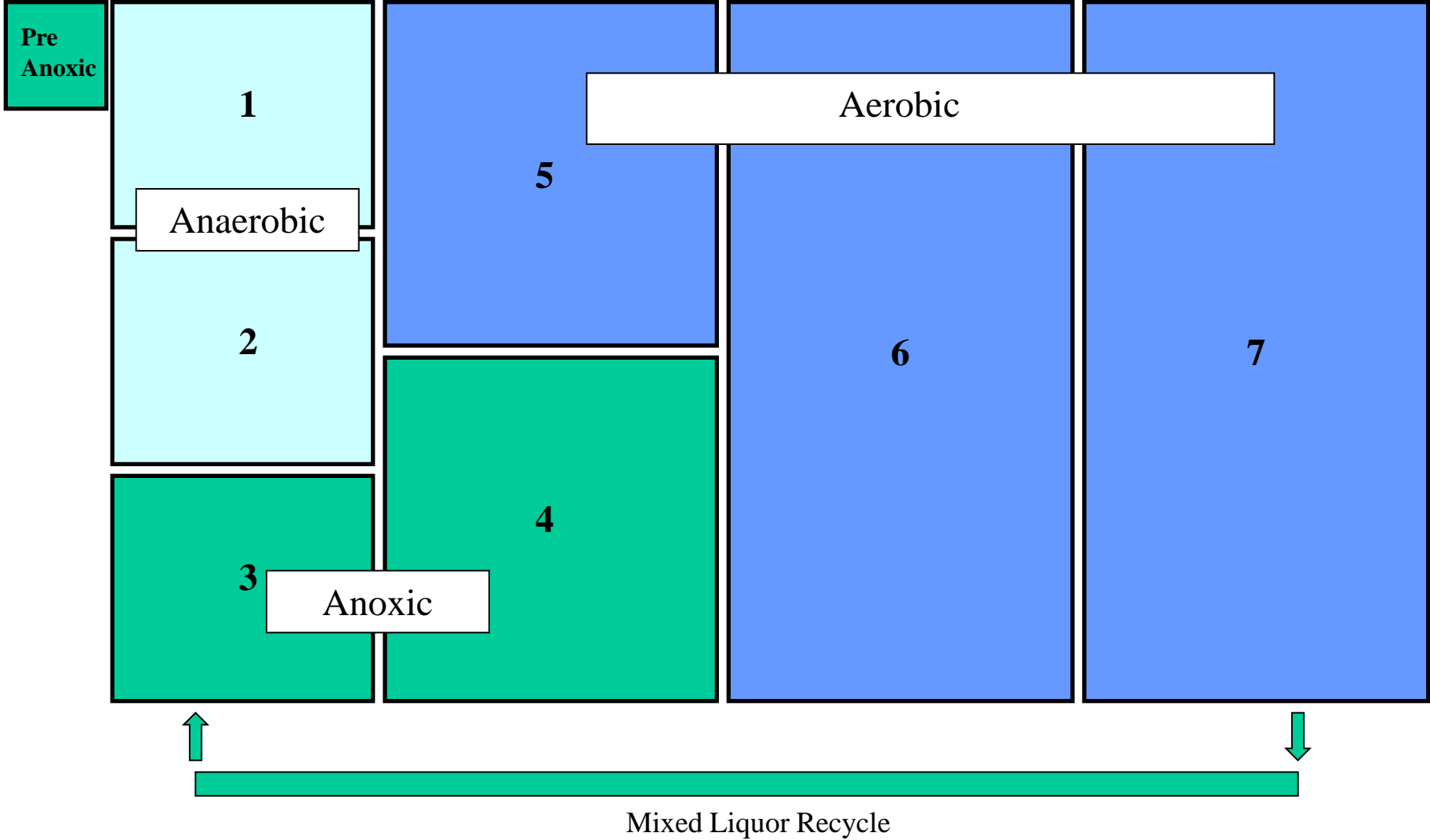
# Nitrification

We'll look at just one of the reactors



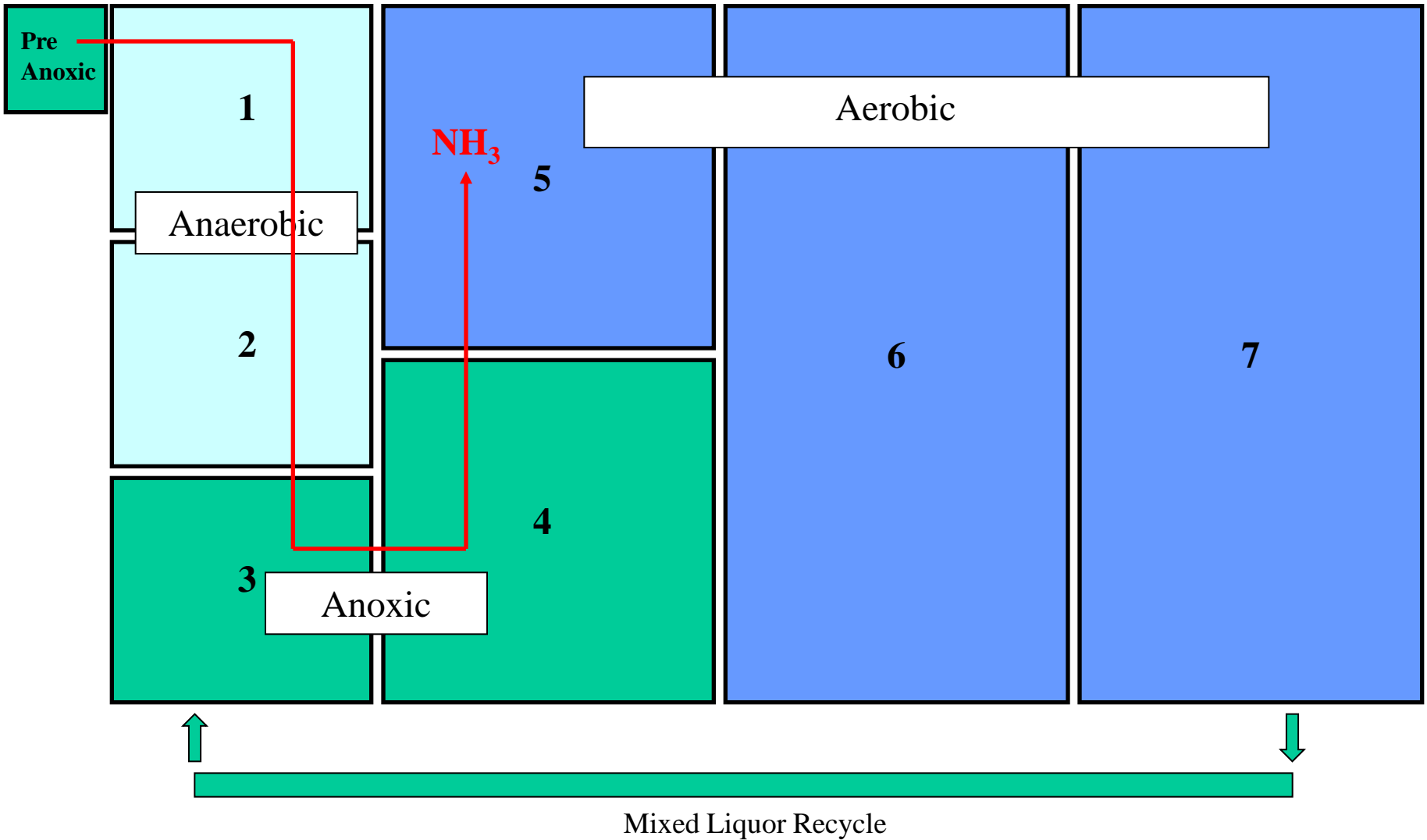
# Nitrification

Reactor is broken into 3 types of cells



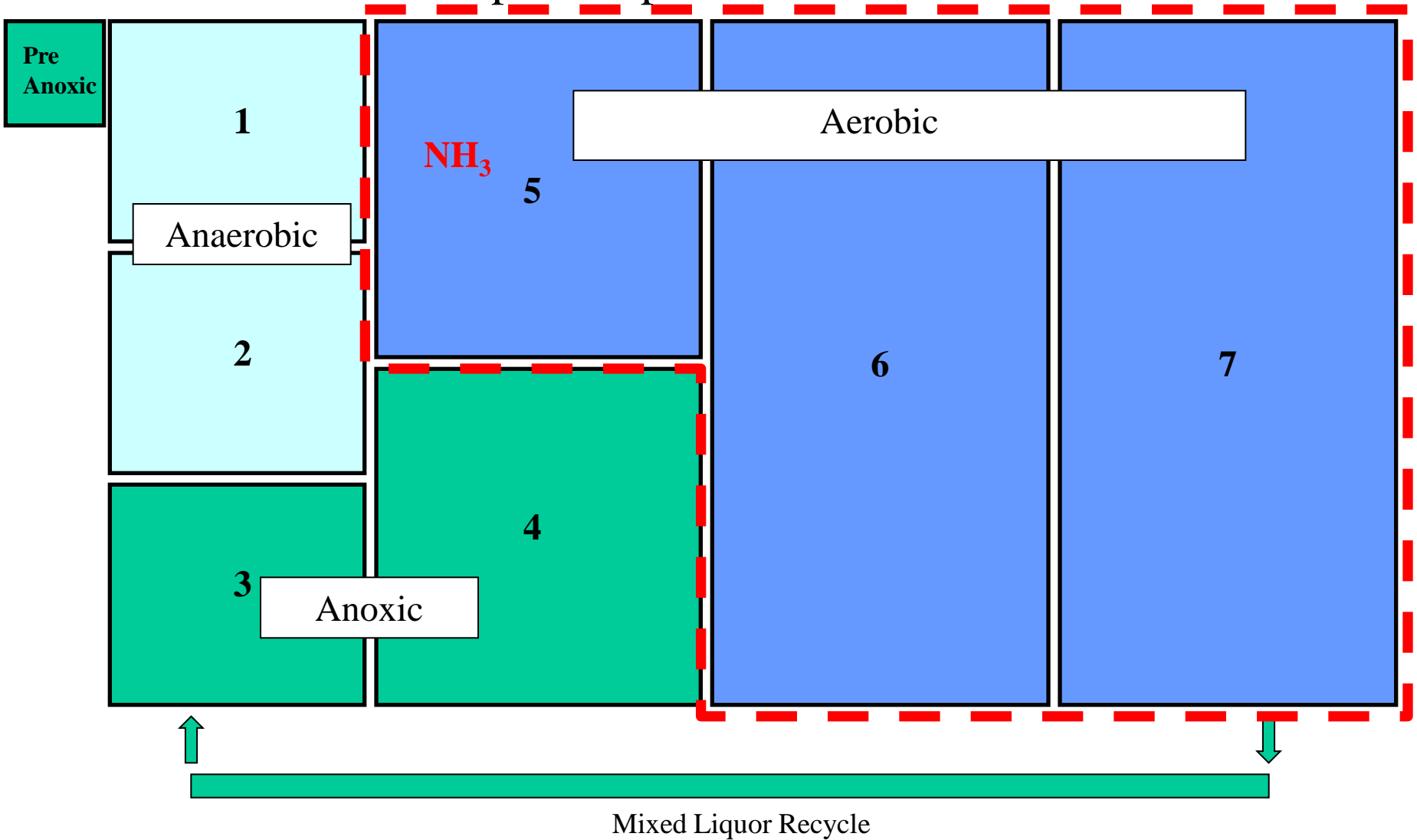
# Nitrification

Ammonia (from Primary Effluent) travels from Pre Anoxic Zone to Aerobic Zone

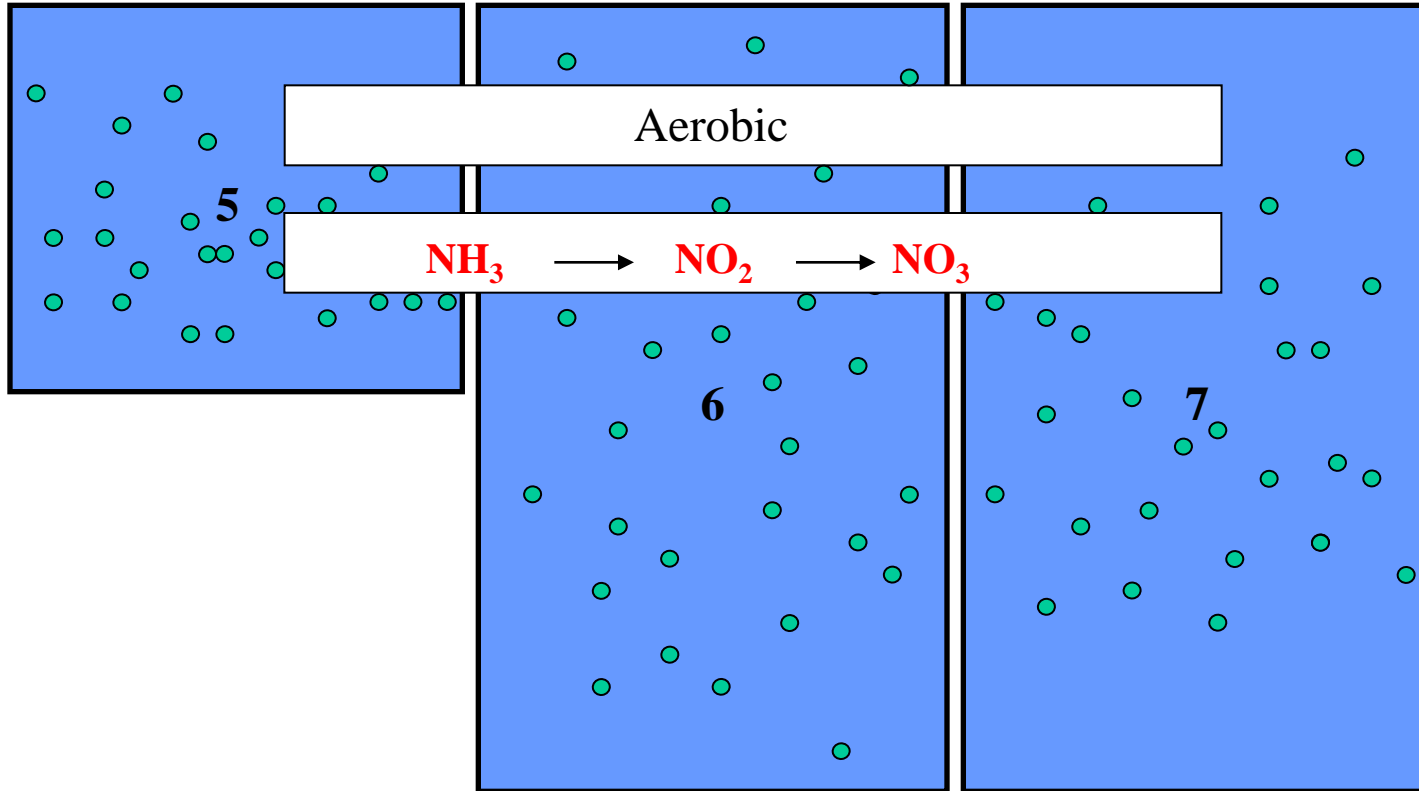


# Nitrification

Next step takes place in the aerobic cell



# Nitrification



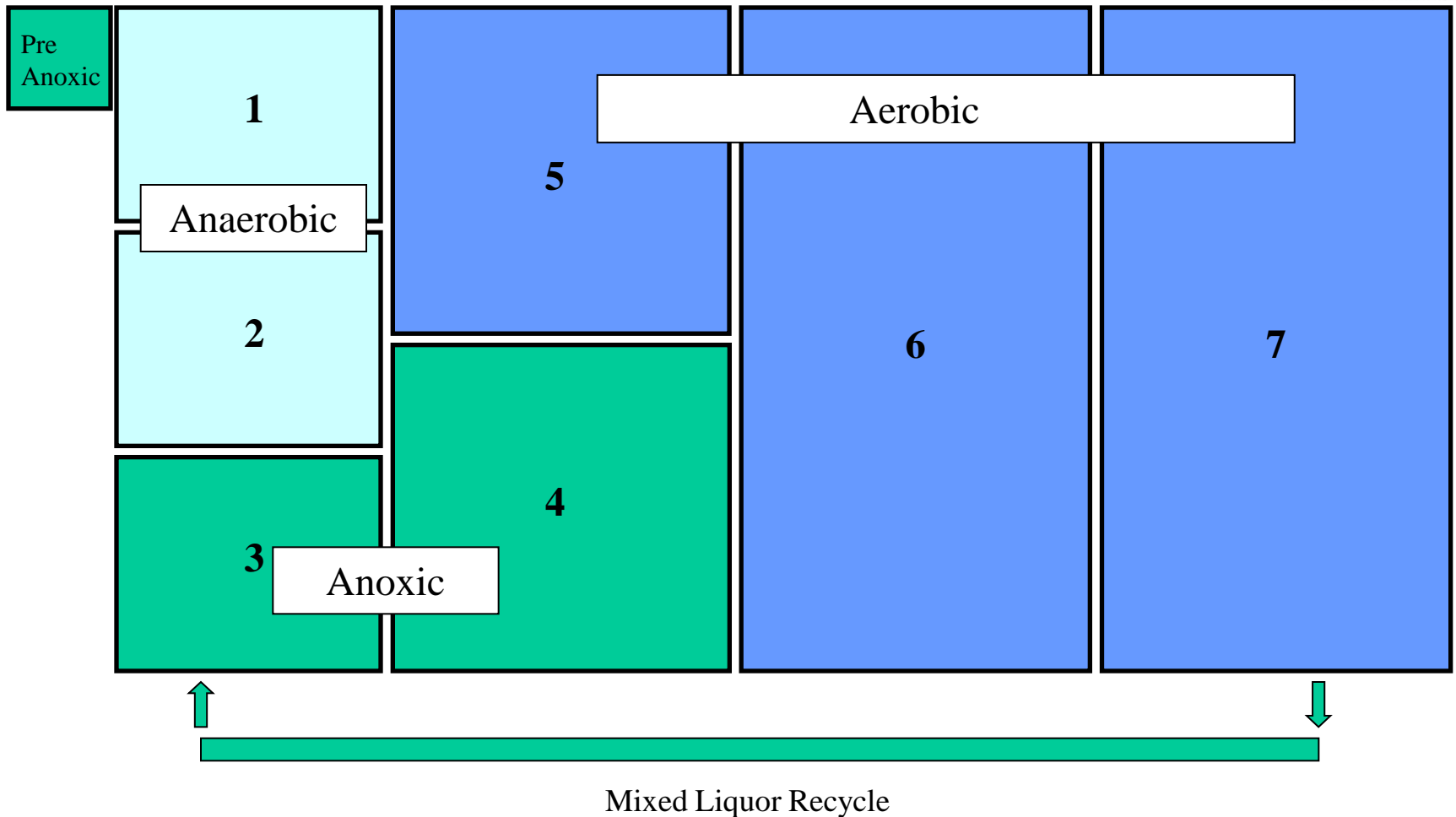
1. Autotrophic Bacteria oxidize the inorganics to provide energy for growth and maintenance
2. Nitrosomonas convert Ammonia to Nitrite
3. Nitrobacter convert Nitrite to Nitrate

# Denitrification

The Biological Reduction of Nitrate to Nitrogen Gas

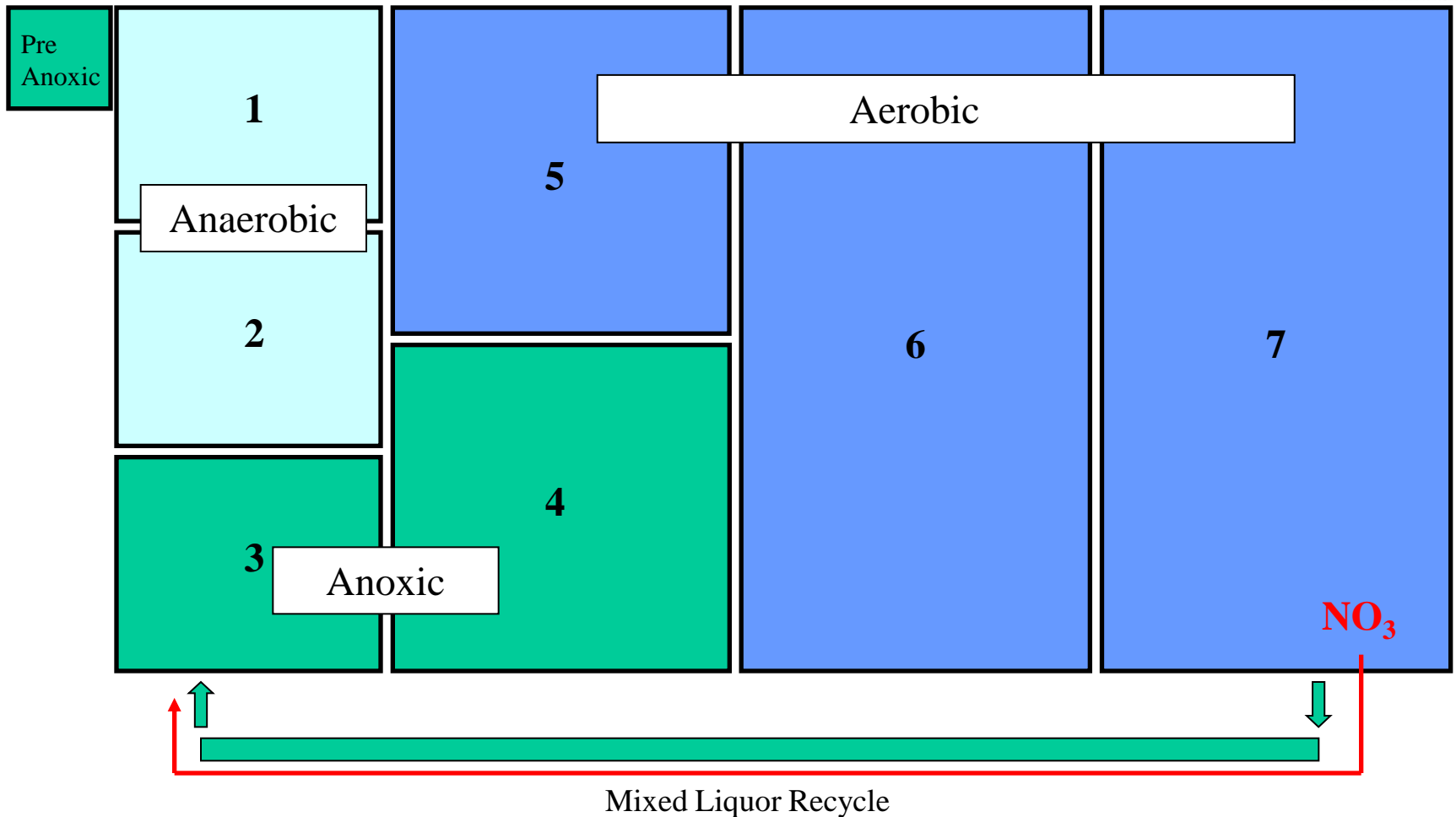


# Denitrification



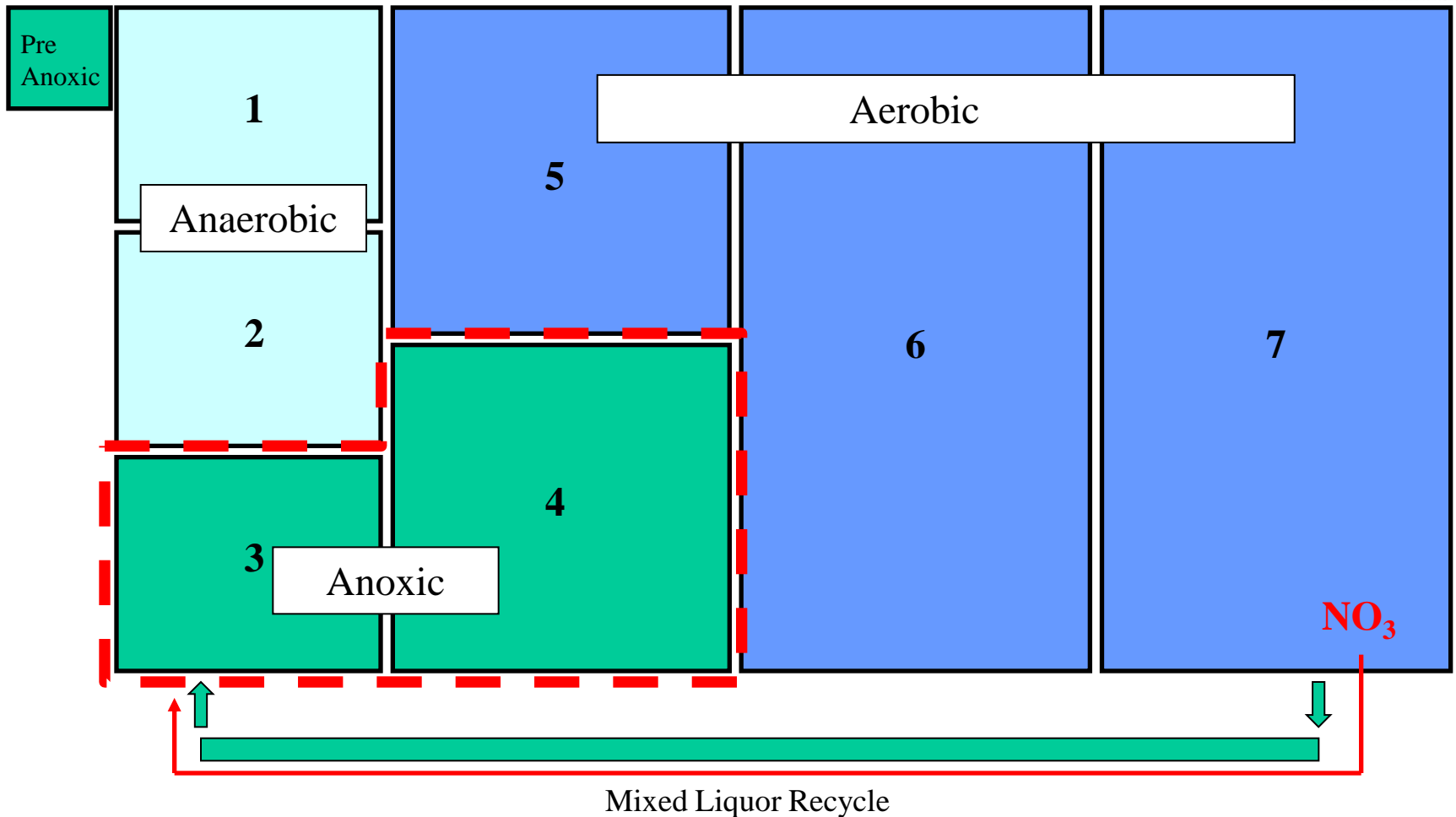
Now that the Ammonia has been converted into Nitrate, it must be converted to harmless Nitrogen gas.

# Denitrification



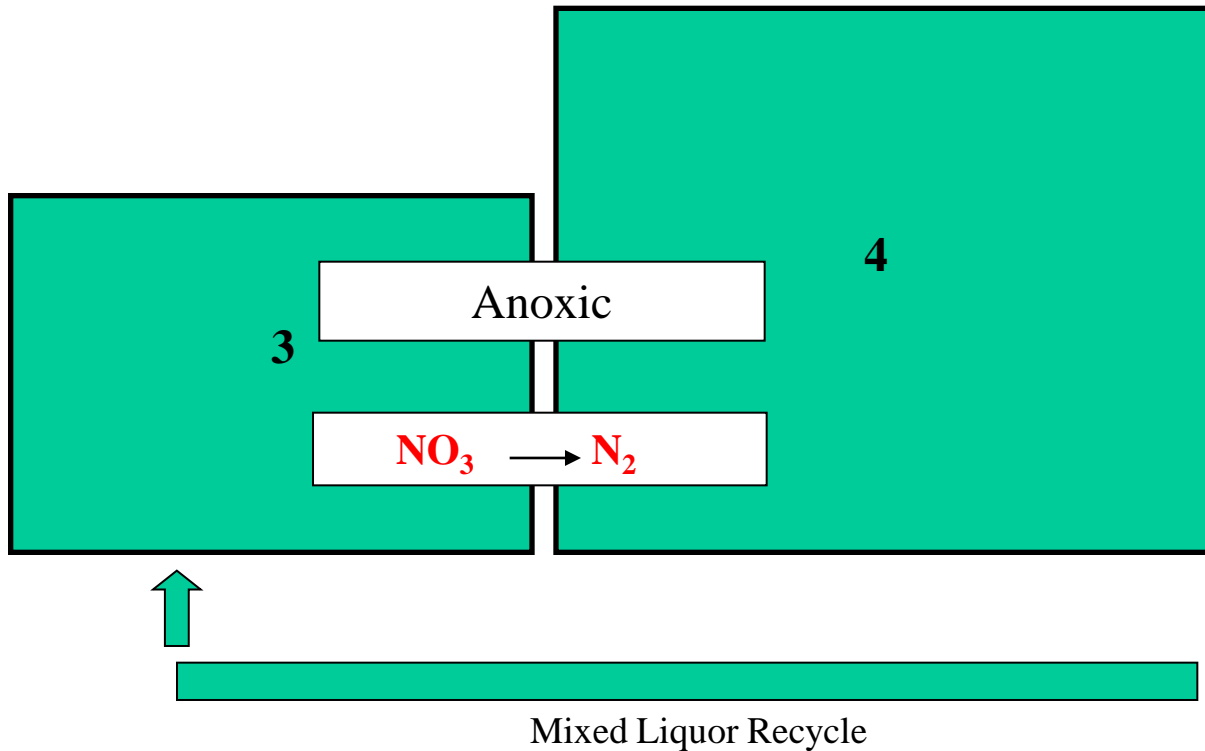
Nitrates are recycled, via the mixed liquor, from the aeration basin back to the Anoxic Zone for Denitrification to take place

# Denitrification



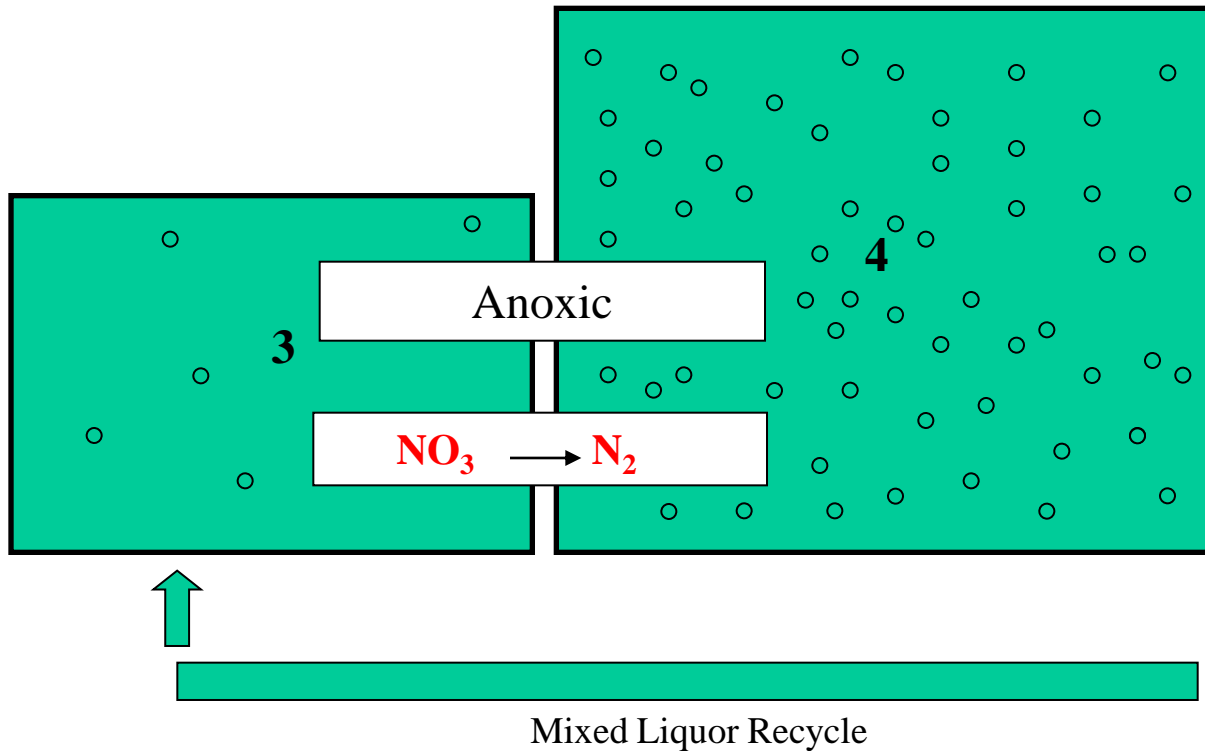
Nitrates are recycled, via the mixed liquor, from the aeration basin back to the Anoxic Zone for Denitrification to take place

# Denitrification



Heterotrophic bacteria use the Nitrates as the terminal electron acceptor (oxygen source) so that they can utilize carbonaceous organic material

# Denitrification

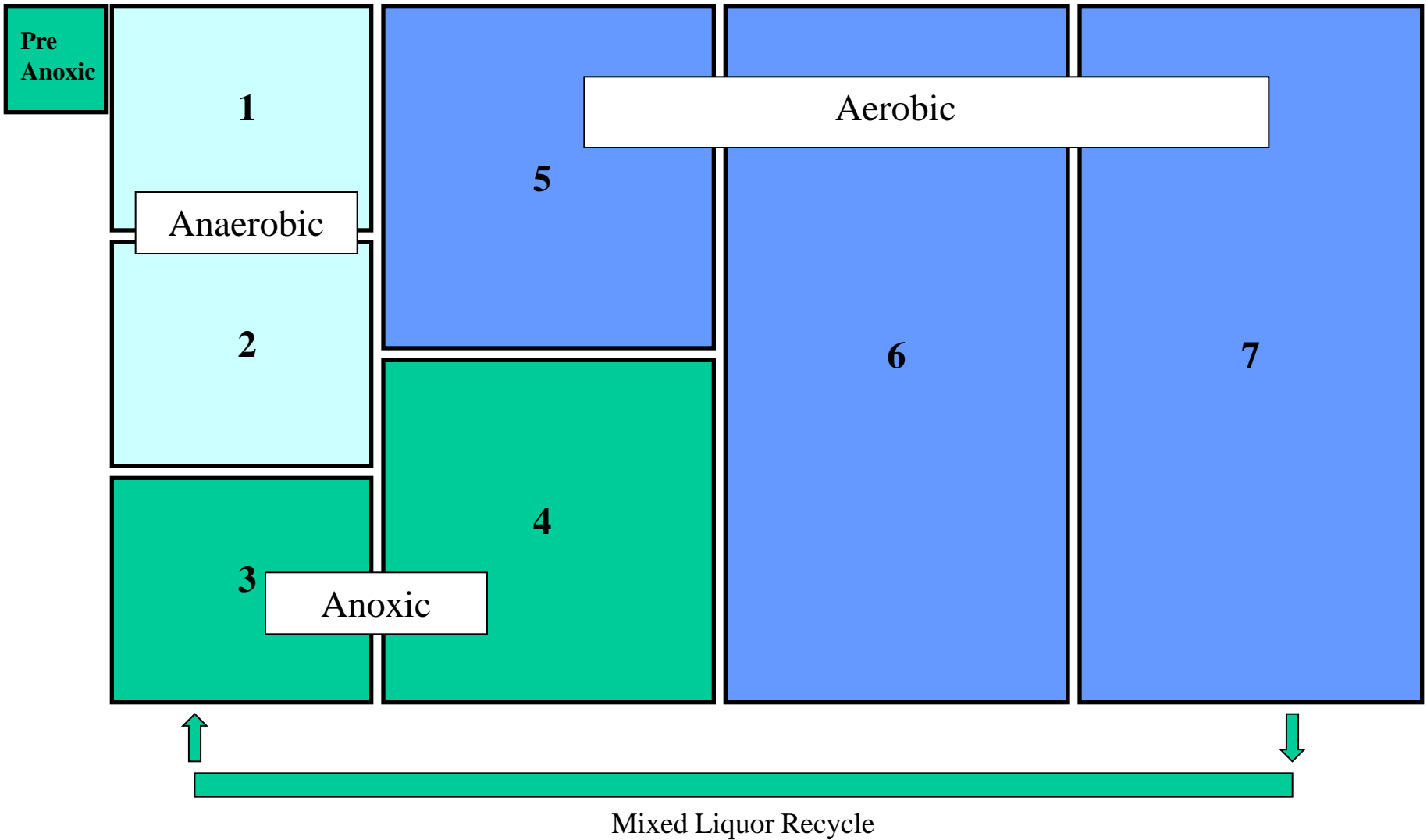


When the heterotrophic bacteria strip the Nitrate of it's oxygen, Nitrogen Gas is liberated into the atmosphere

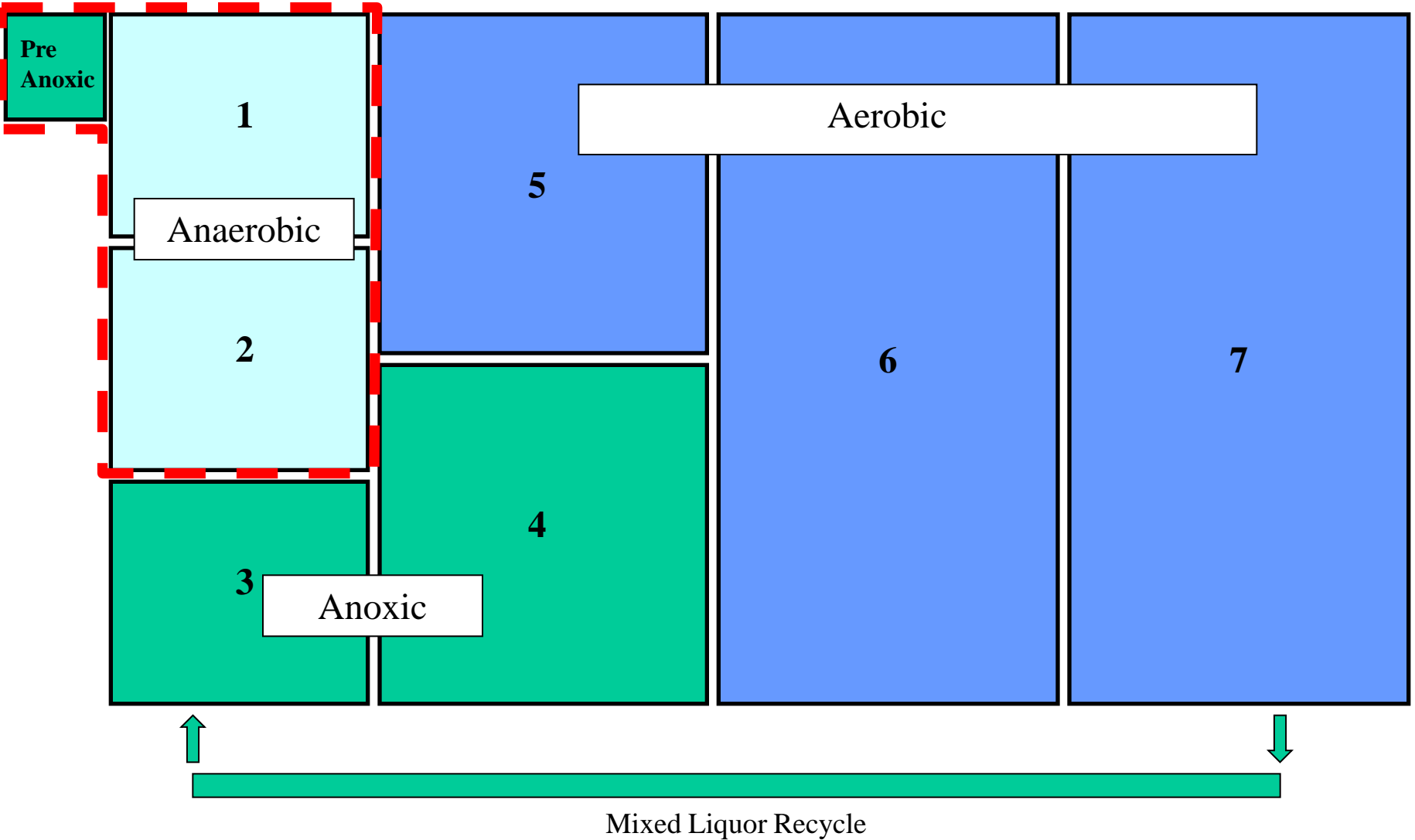
# Phosphorus Removal

## The Biological Removal of Phosphorus

# Phosphorus Removal

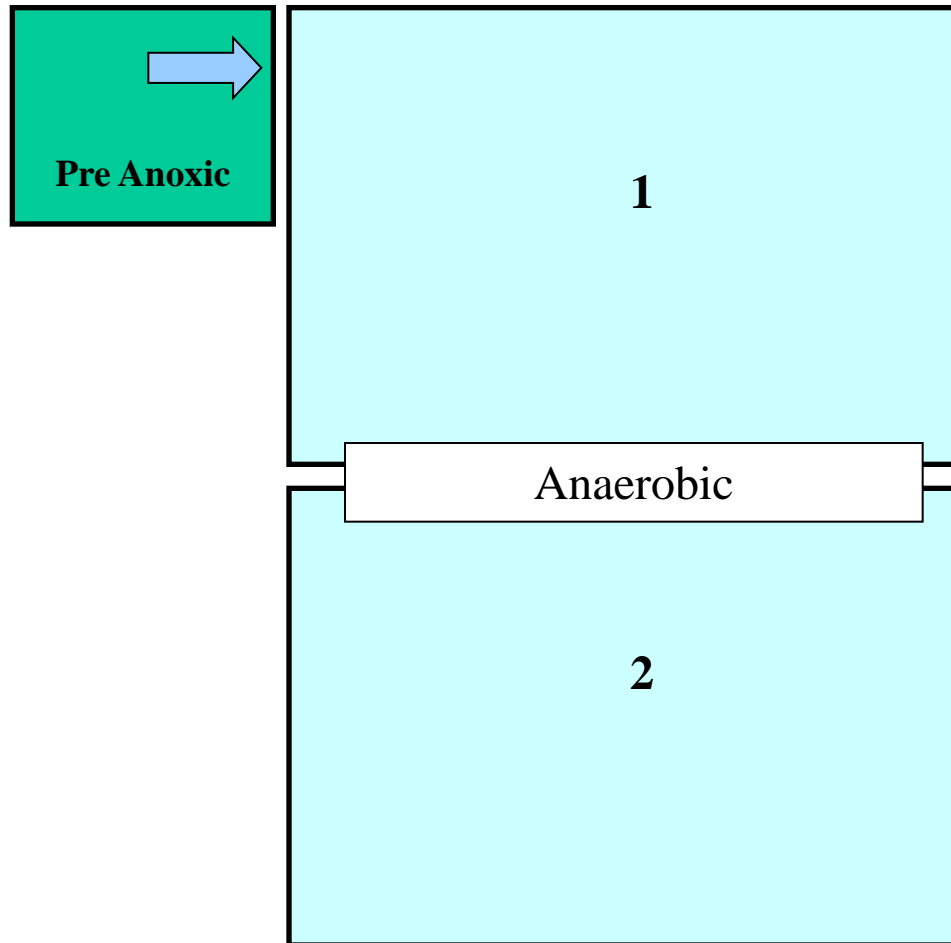


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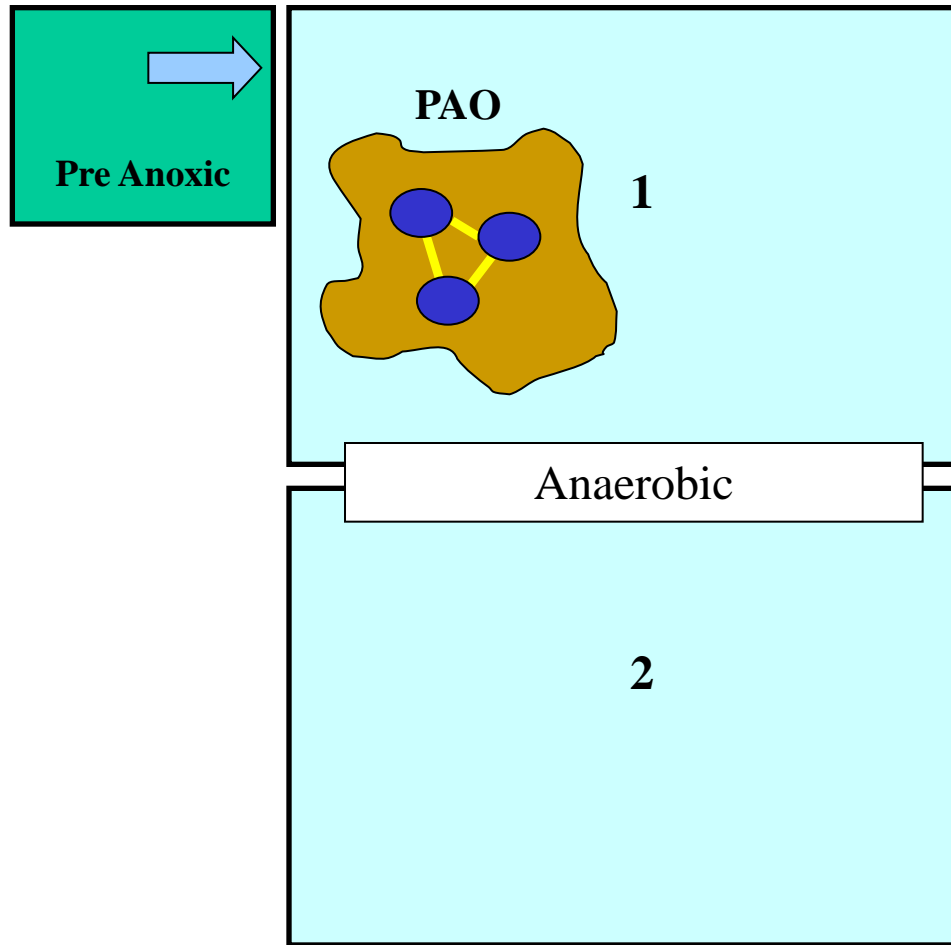




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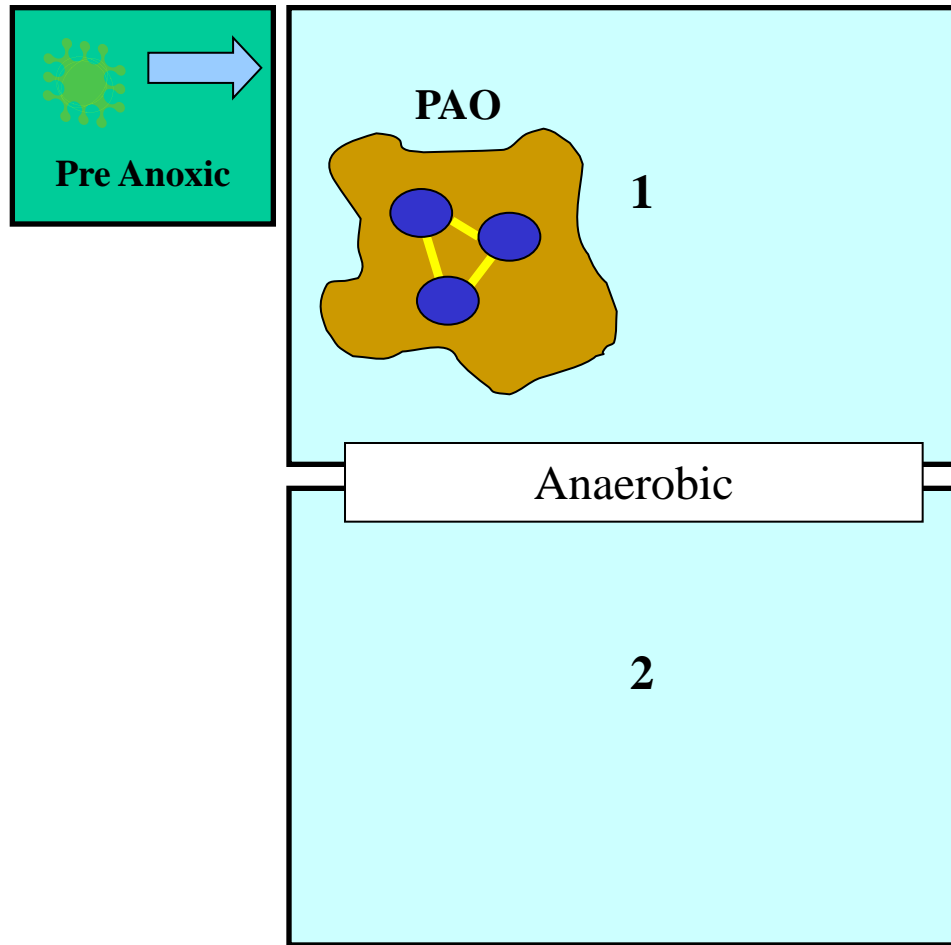


# Phosphorus Removal



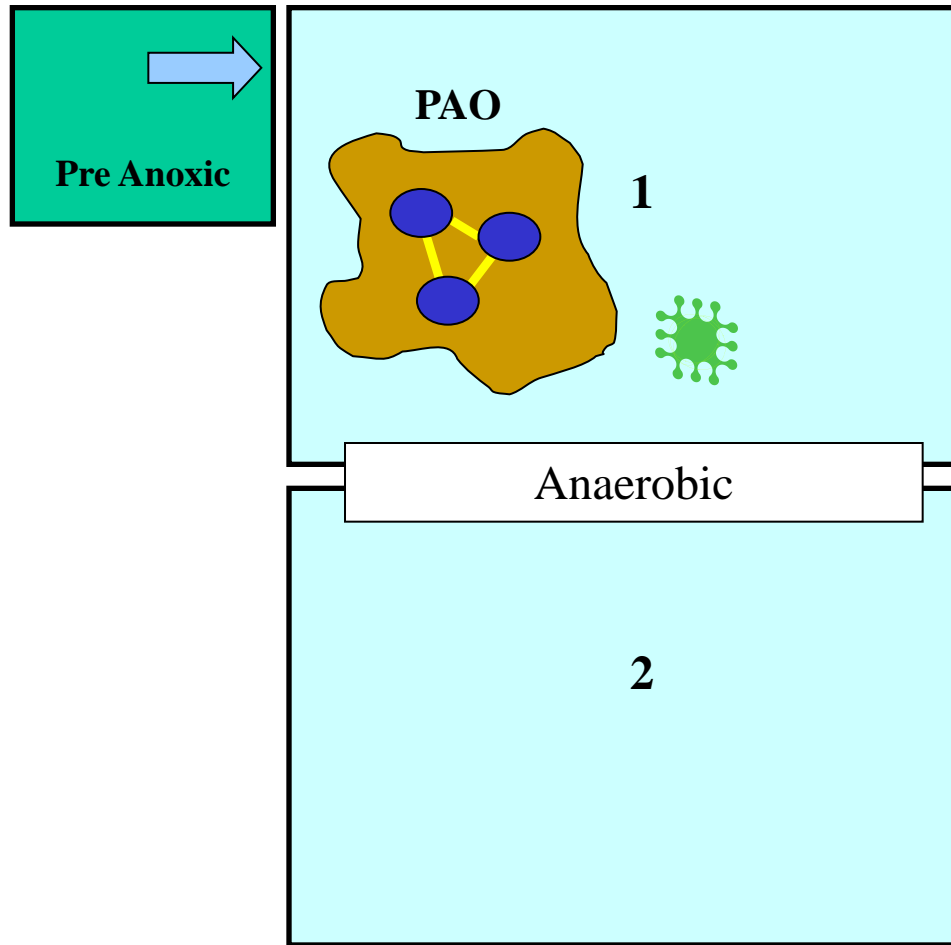
Phosphorus Accumulating Organism (PAO) present in Anaerobic Cells via RAS

# Phosphorus Removal



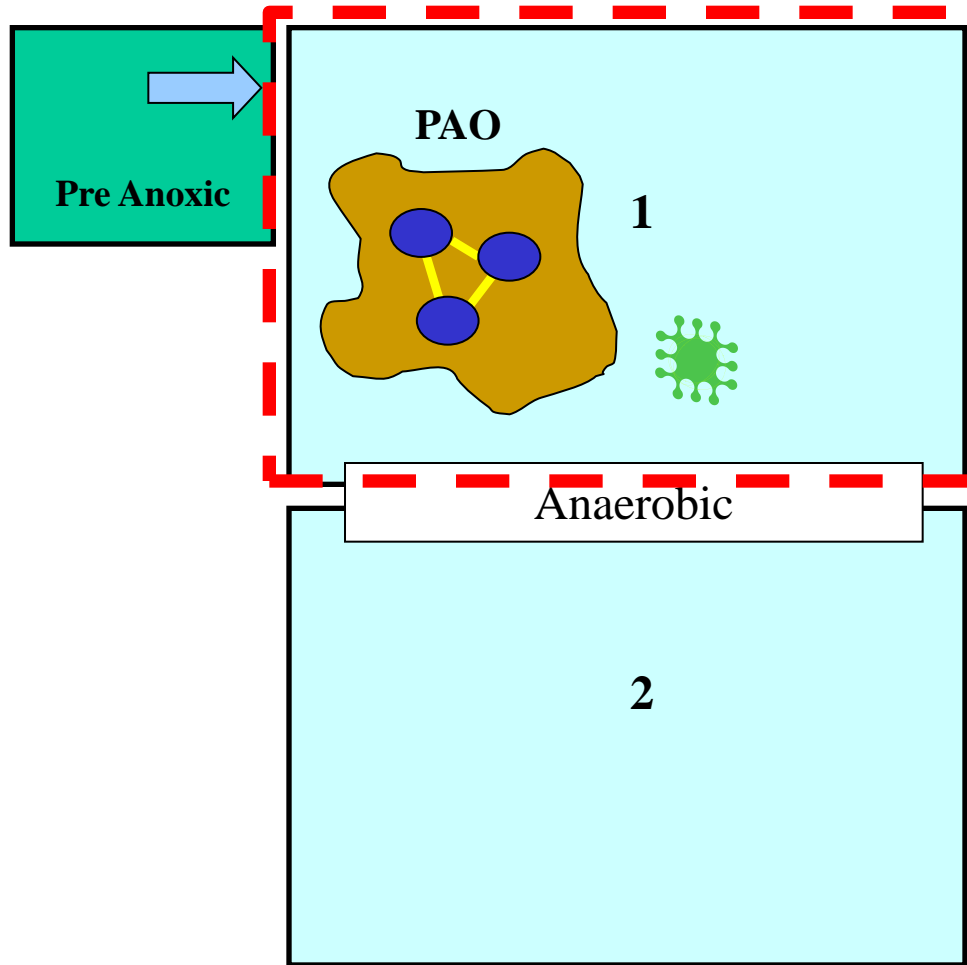
Organic Material (via Primary Effluent) is introduced from Pre Anoxic Zone

# Phosphorus Removal



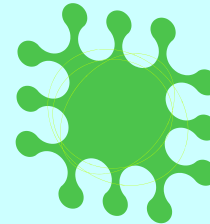
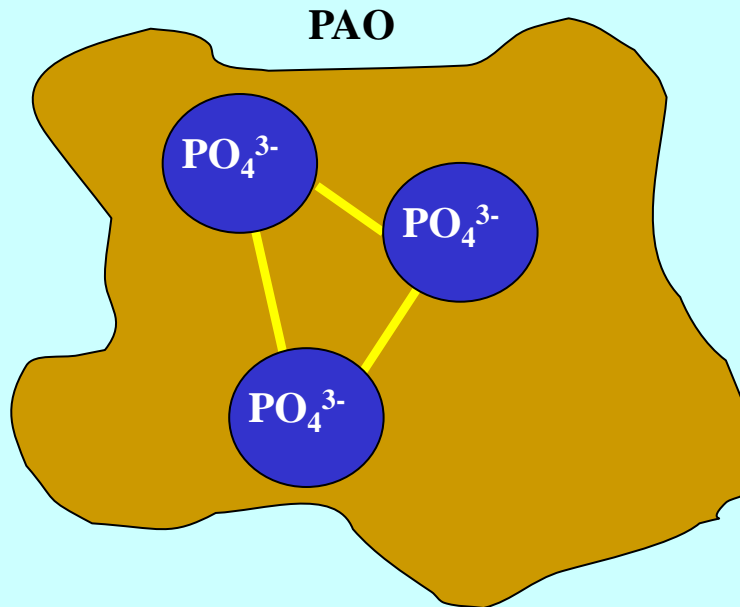
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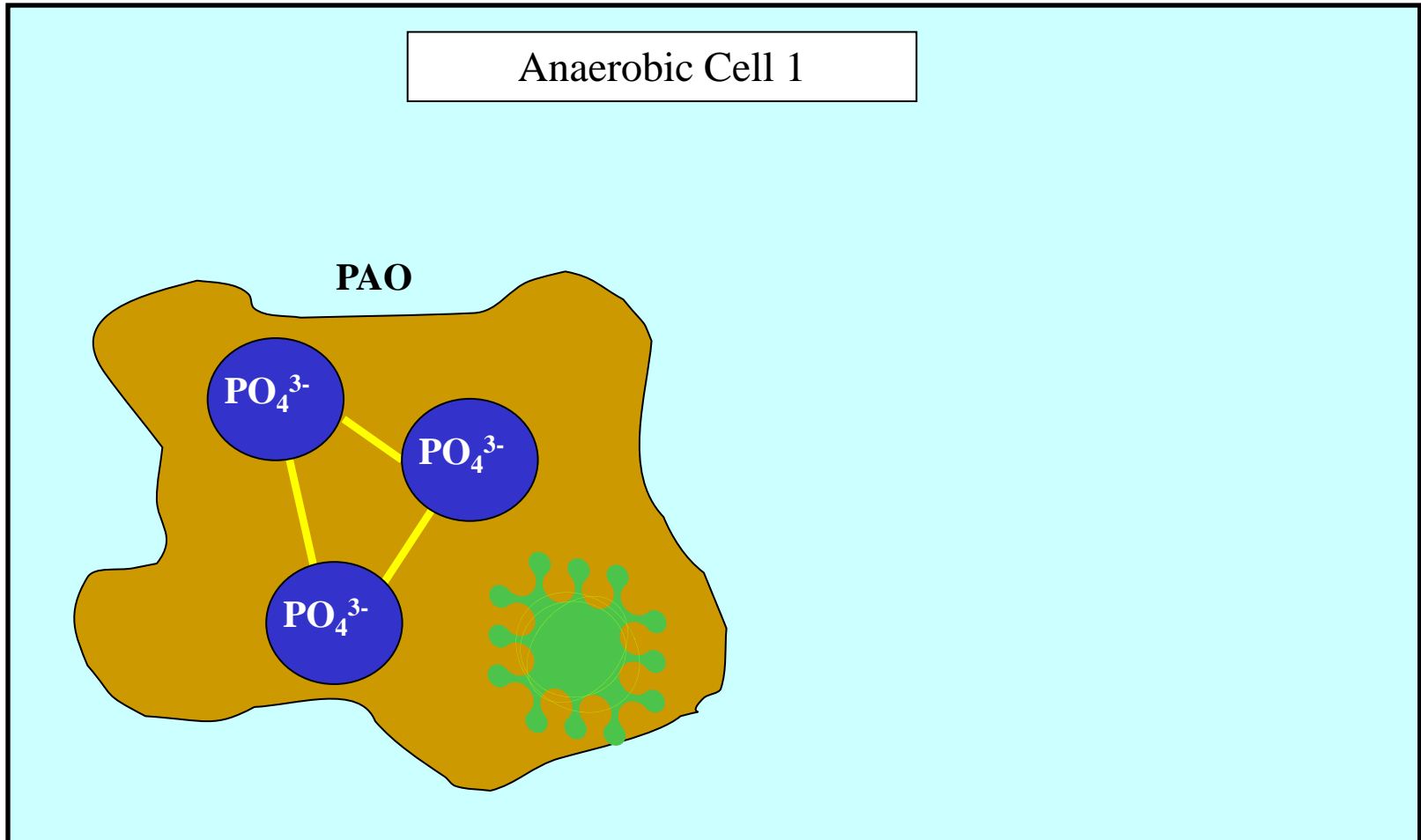


# Phosphorus Removal

Anaerobic Cell 1

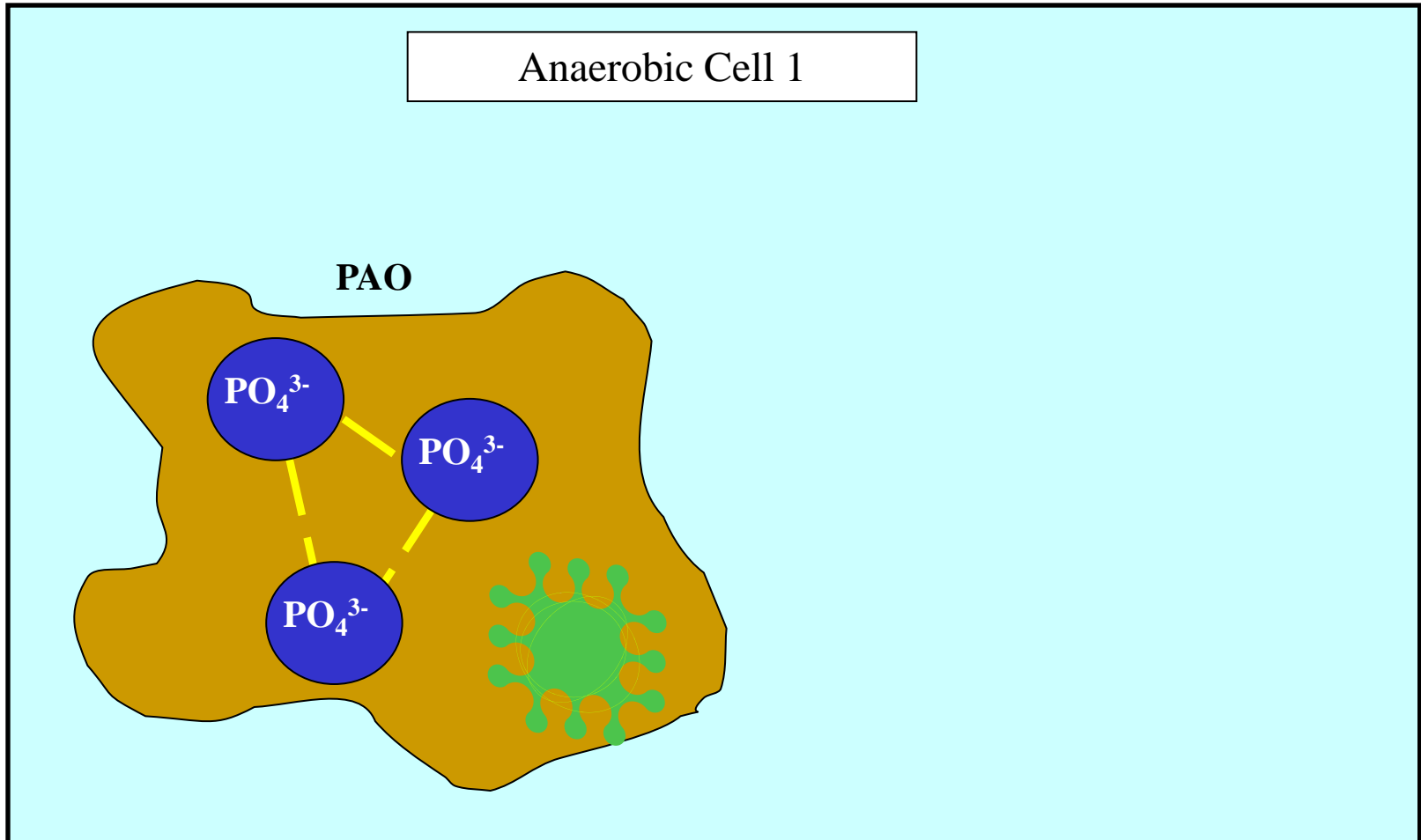


# Phosphorus Removal



PAO Takes up Organic Matter

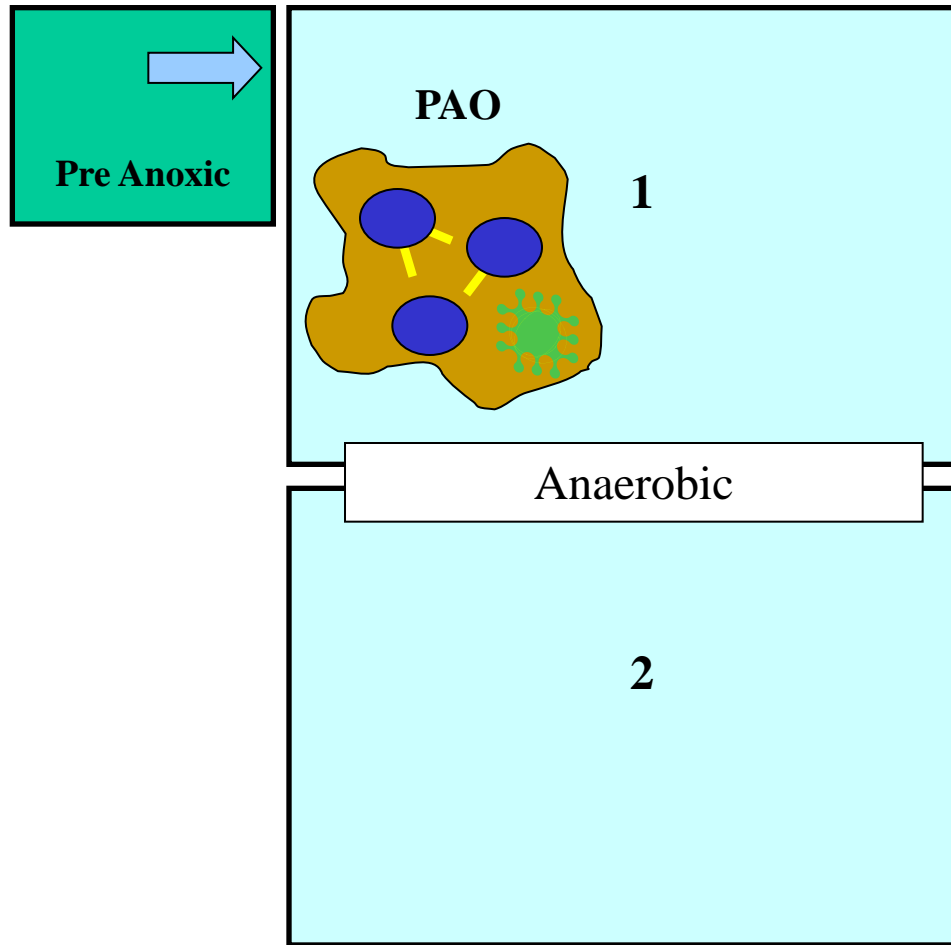
# Phosphorus Removal



To store the organic material, the PAO requires the energy from the phosphate to phosphate bonds

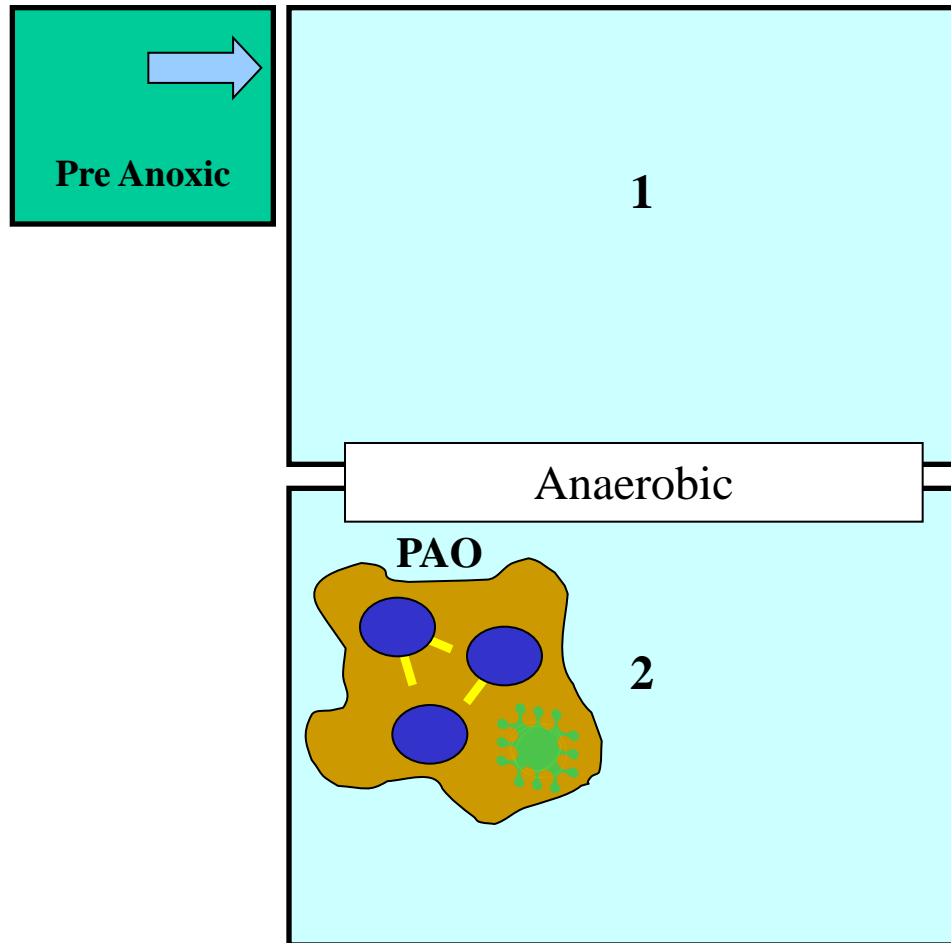


# Phosphorus Removal



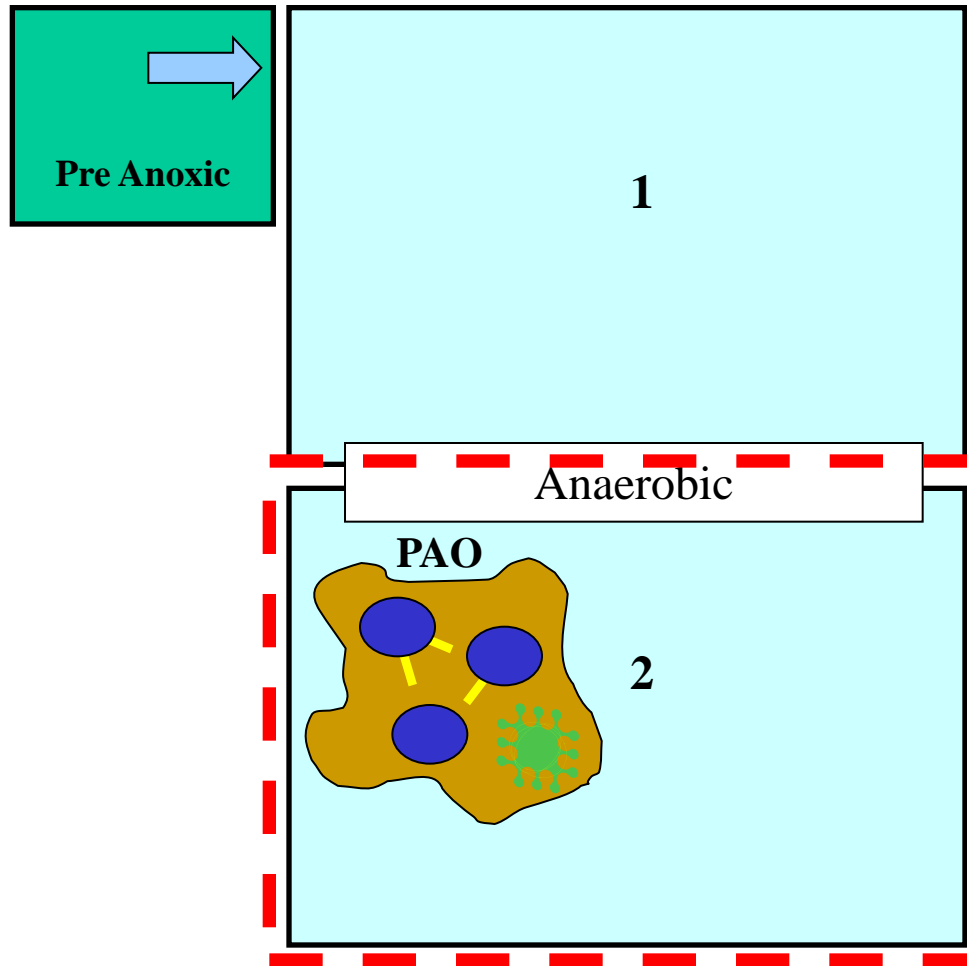
PAOs travel through Cell 1 and into Cell 2

# Phosphorus Removal



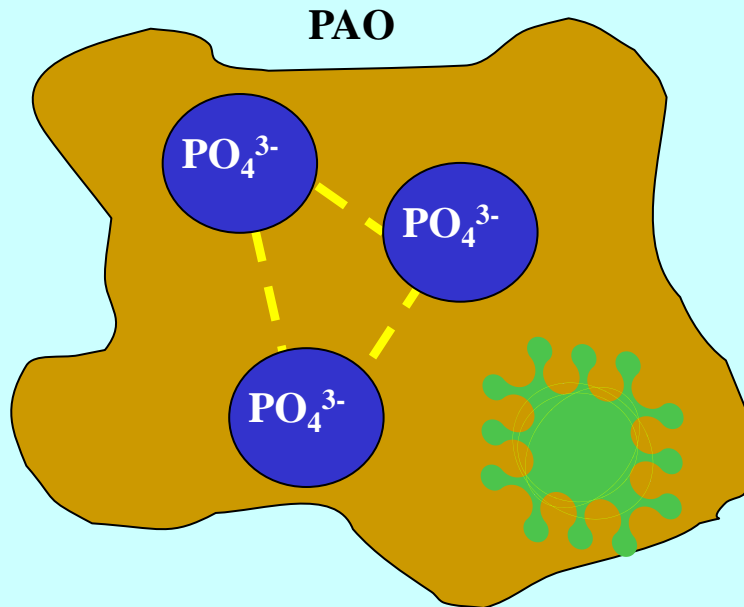
PAOs travel through Cell 1 and into Cell 2

# Phosphorus Removal

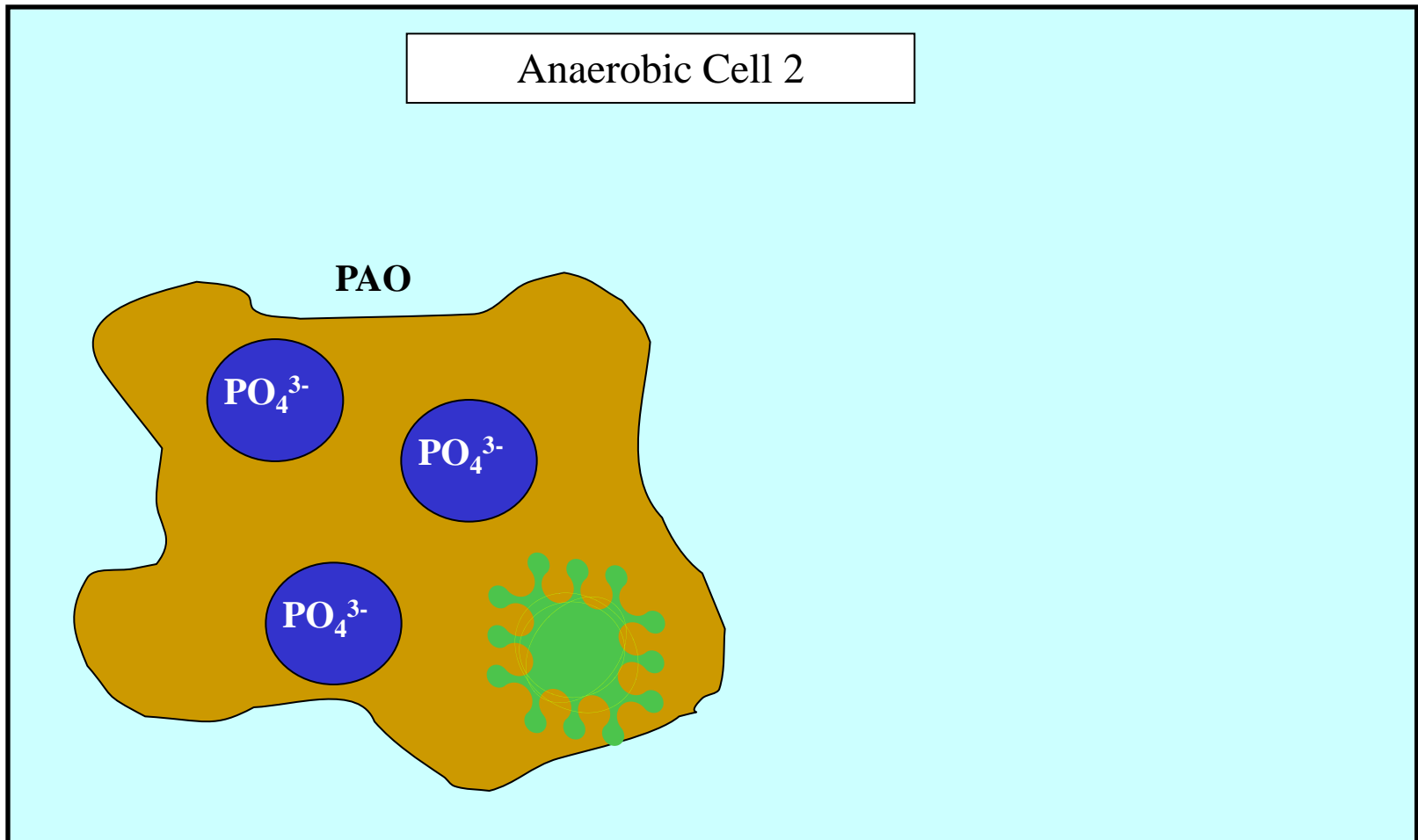


# Phosphorus Removal

Anaerobic Cell 2

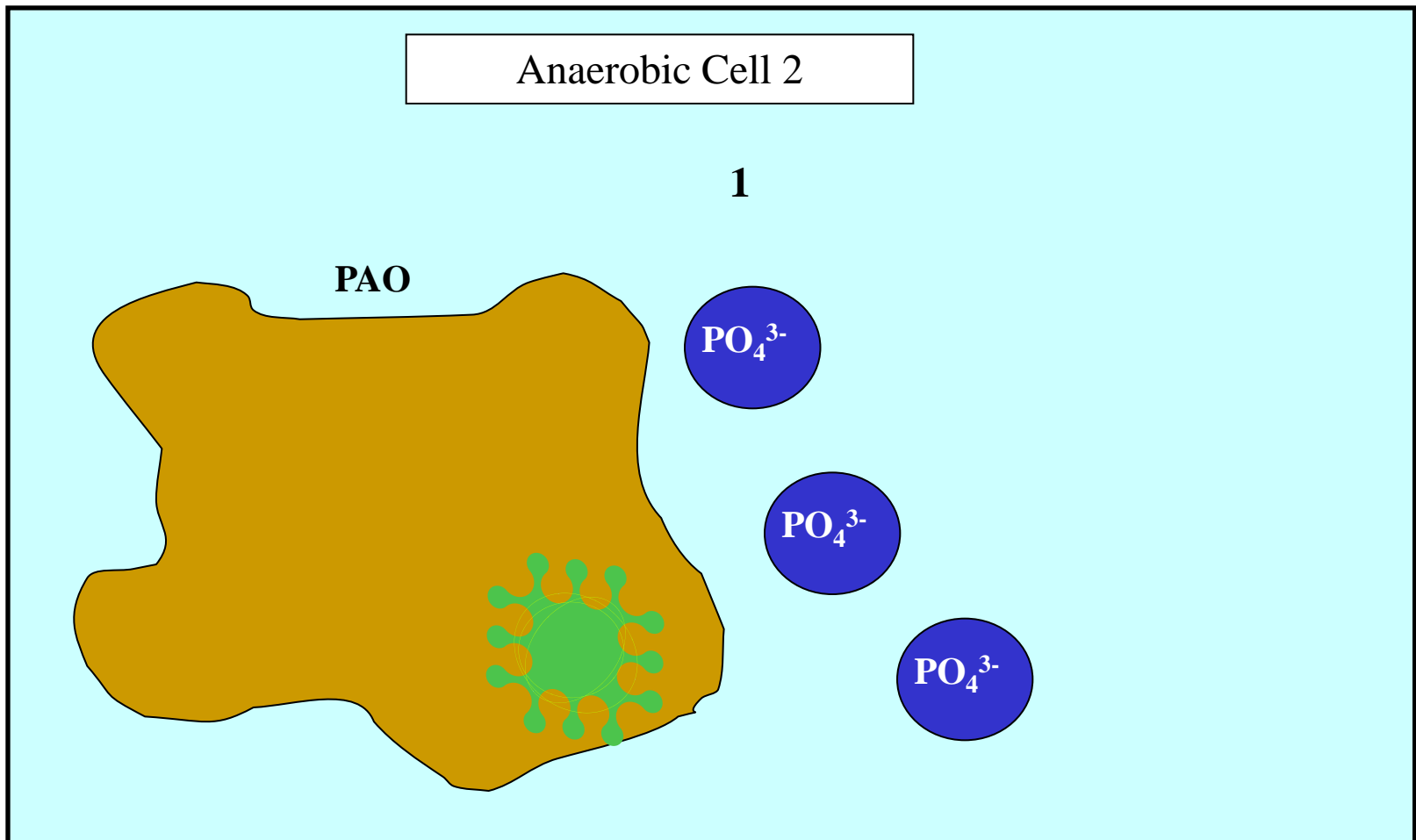


# Phosphorus Removal



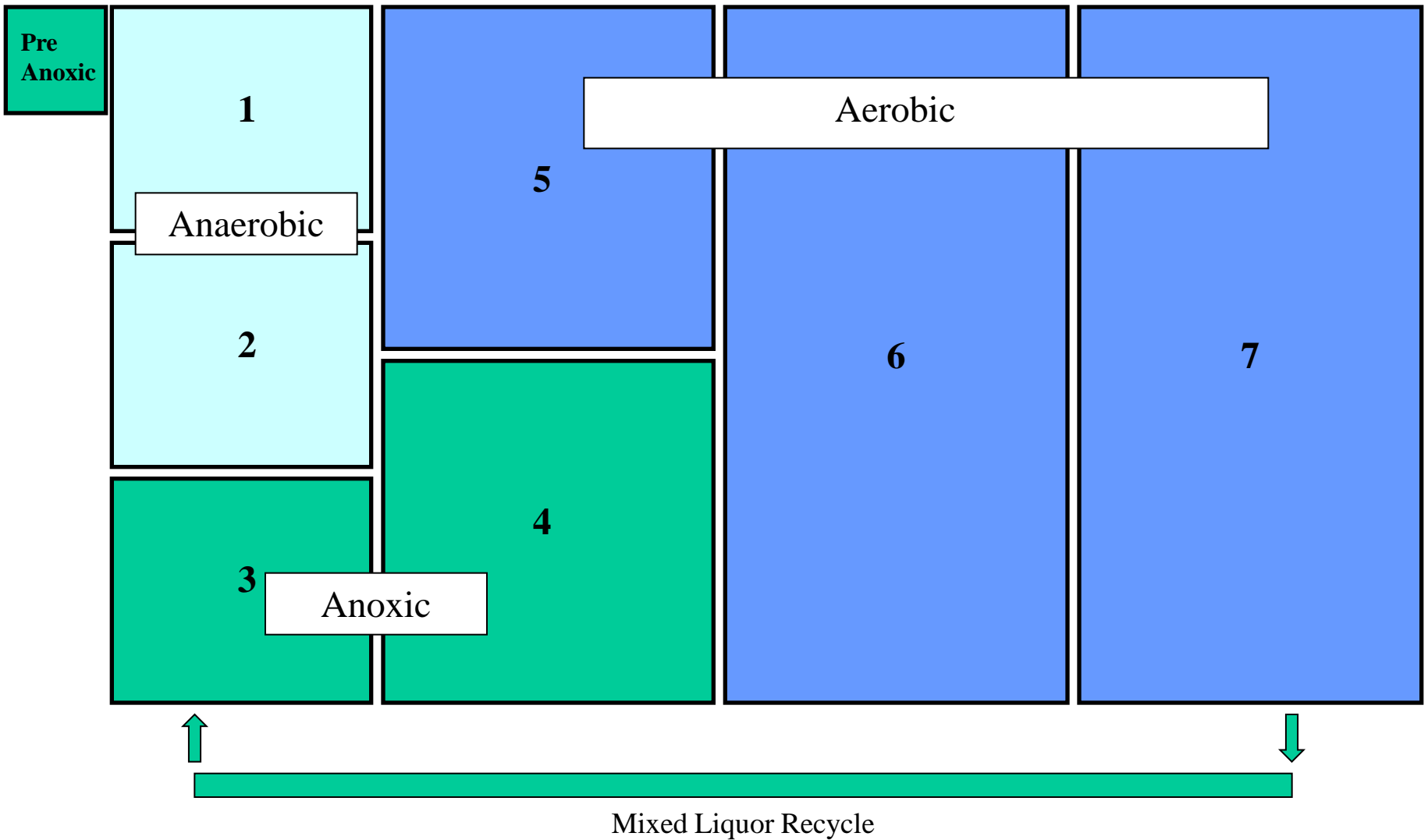
The phosphate to phosphate bonds are broken

# Phosphorus Removal

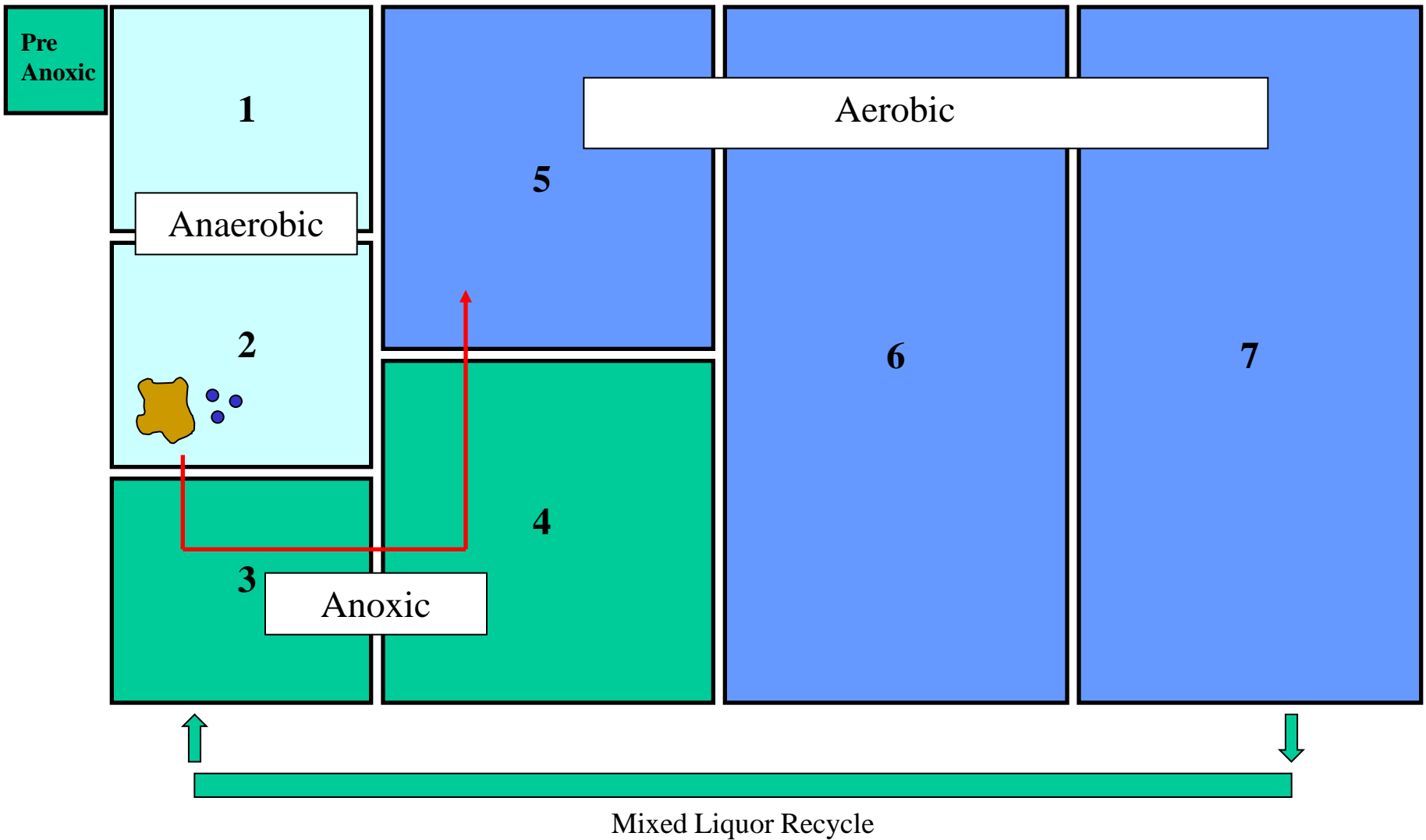


Resulting in increased  $\text{PO}_4^{3-}$  in anaerobic cells

# Phosphorus Removal



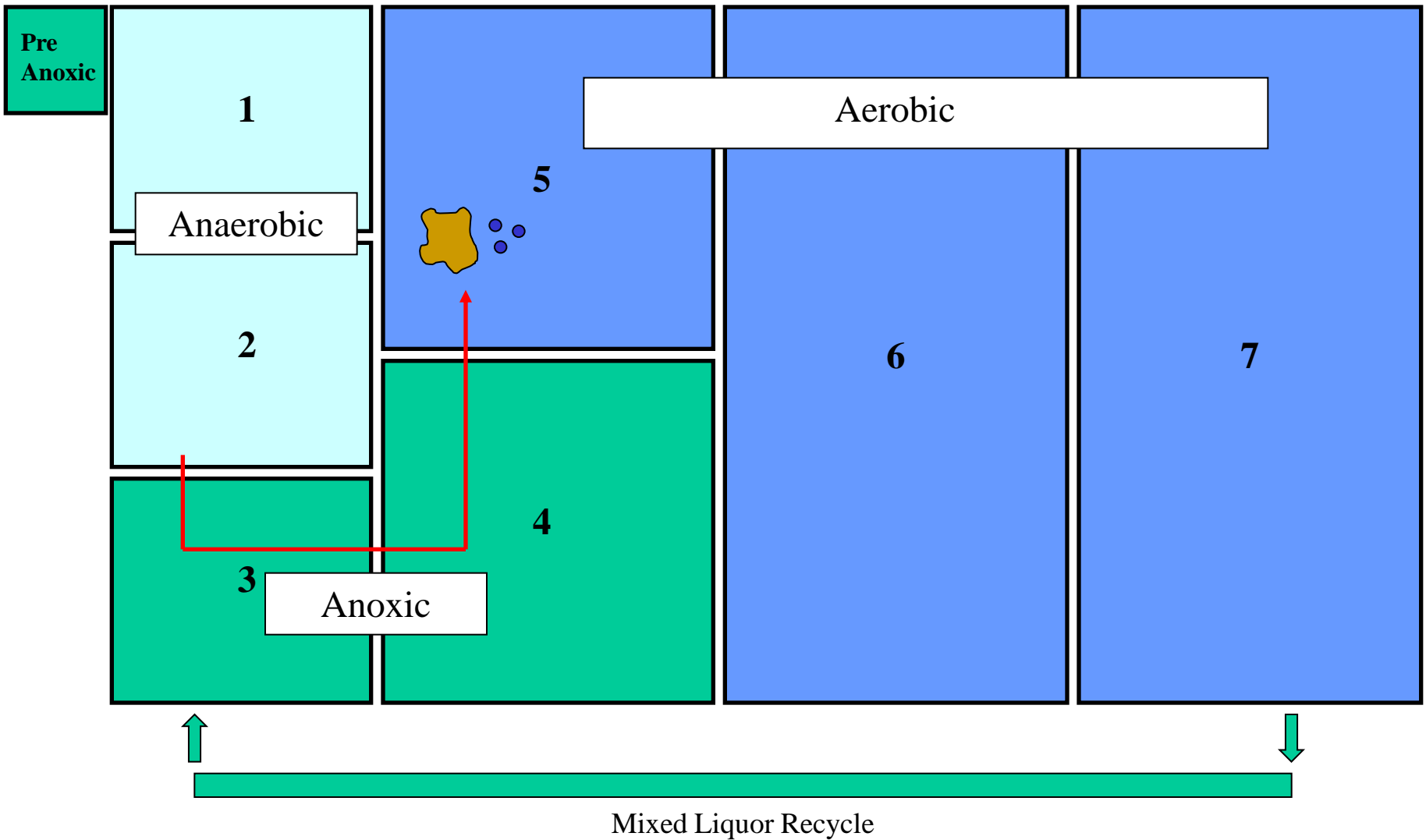
# Phosphorus Removal



PAOs and free phosphates travel through Anoxic Zone to the aeration basin

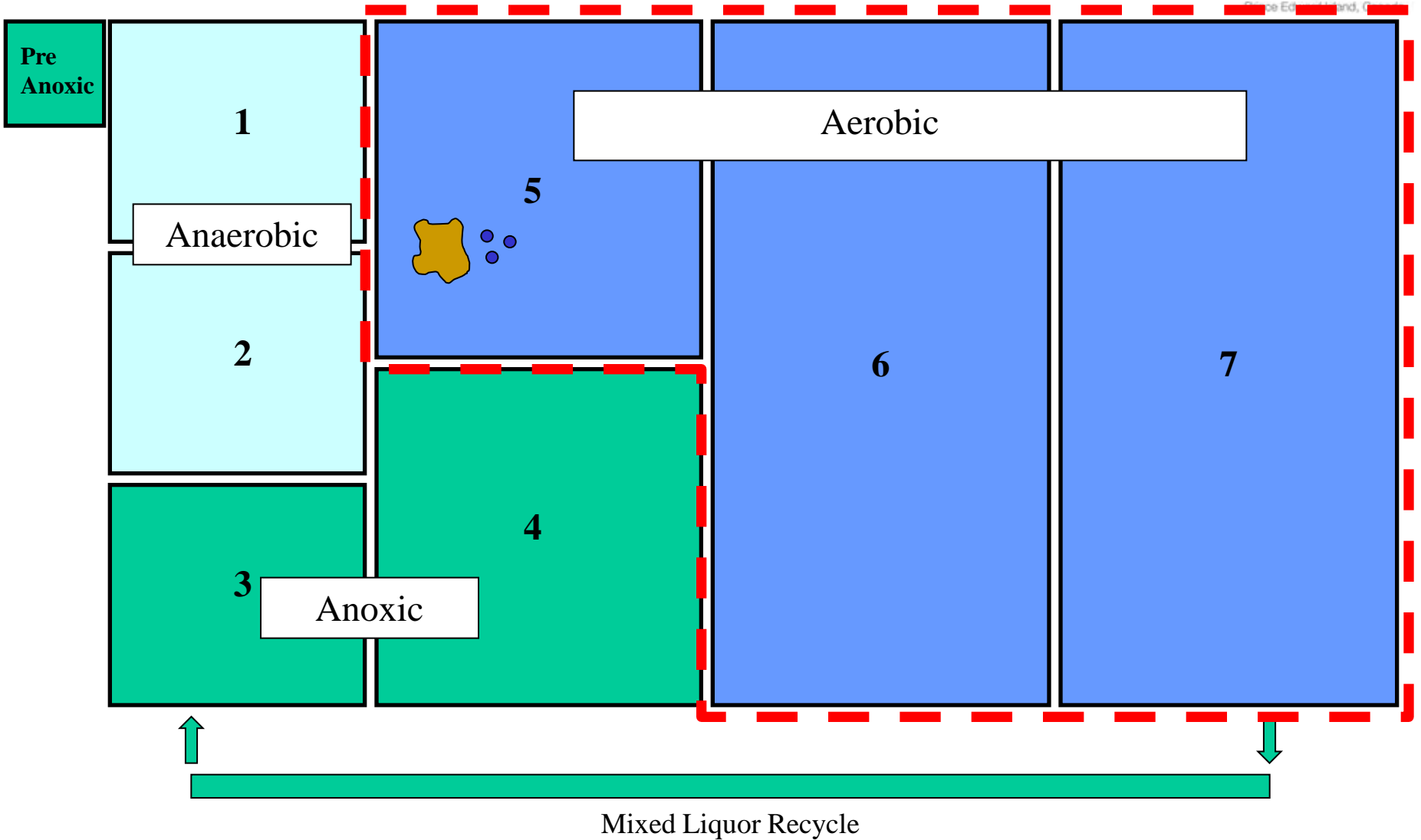


# Phosphorus Removal

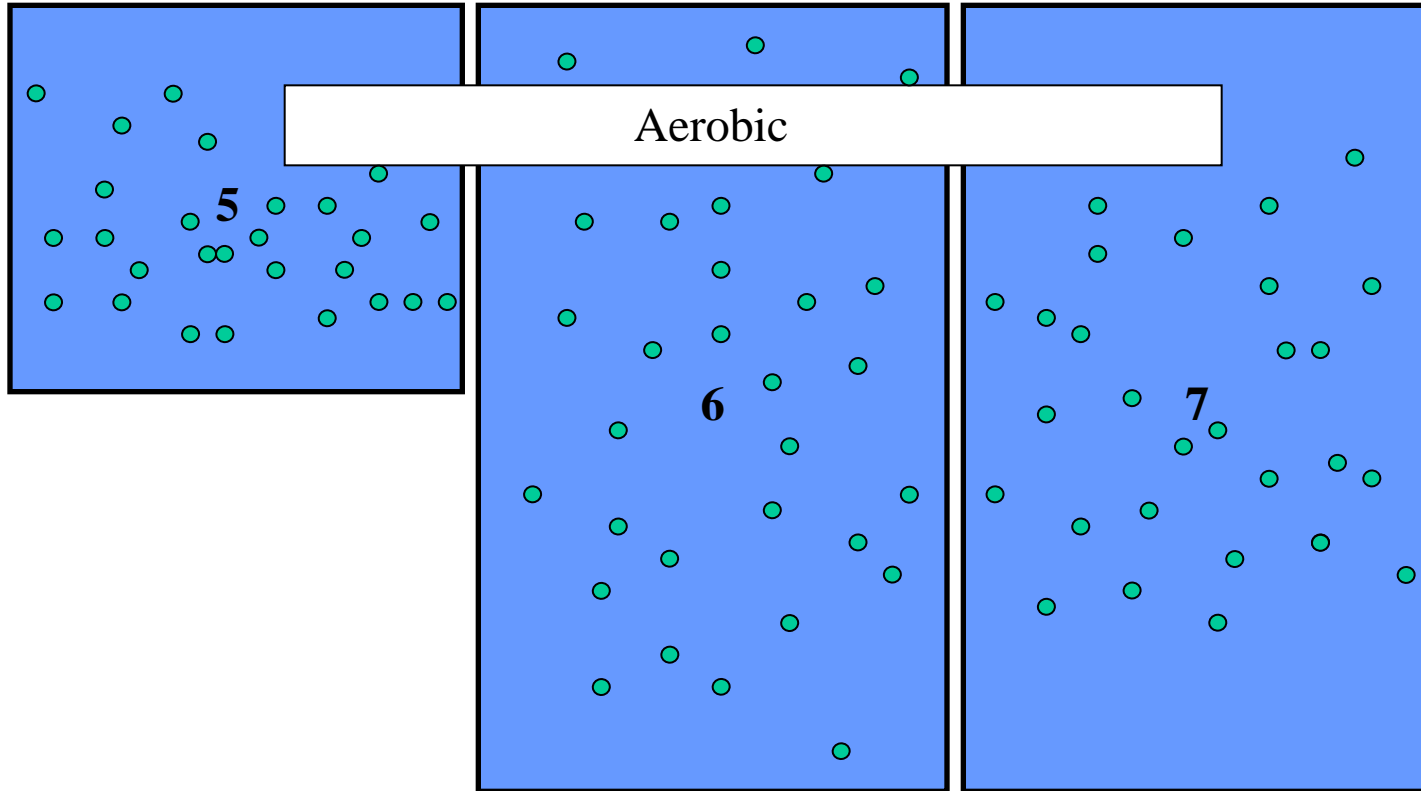


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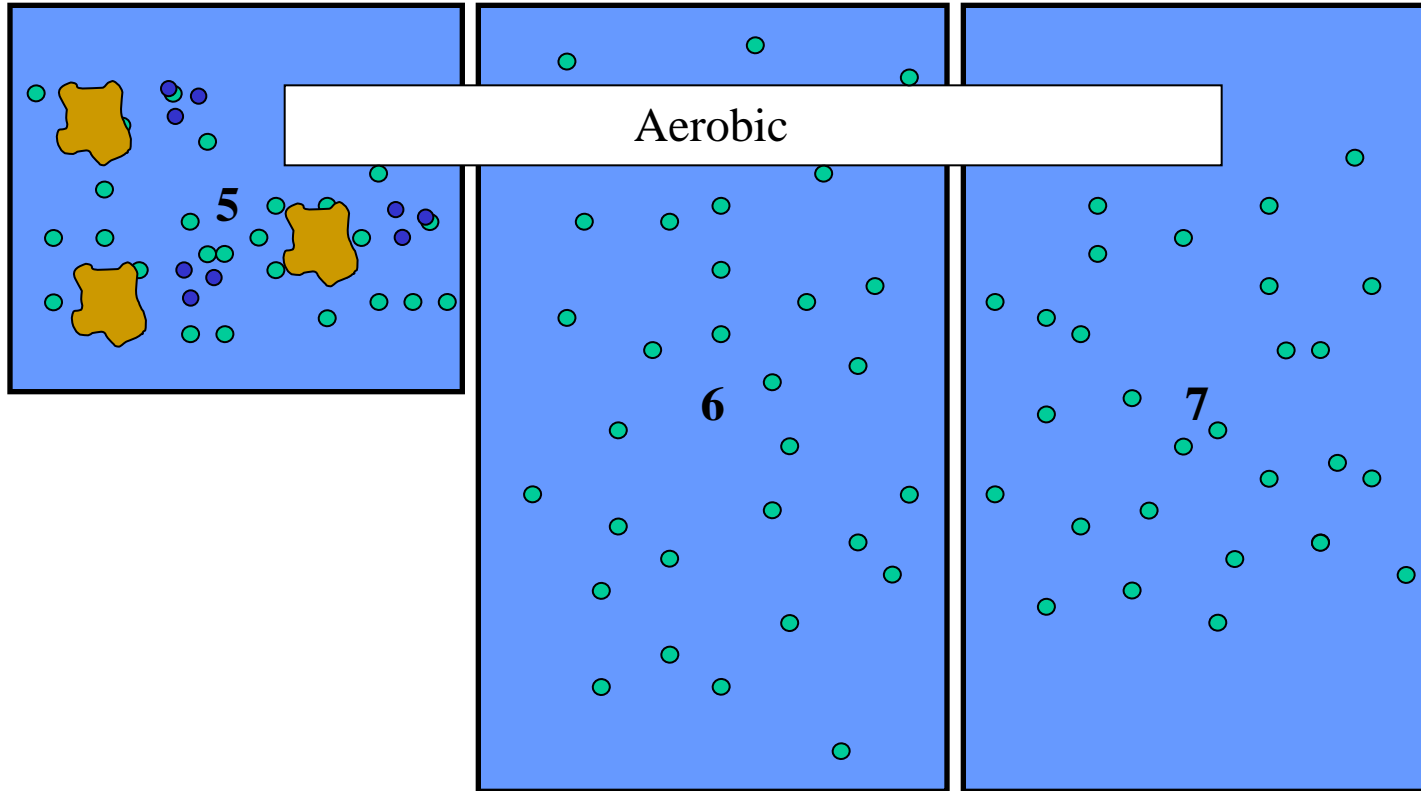
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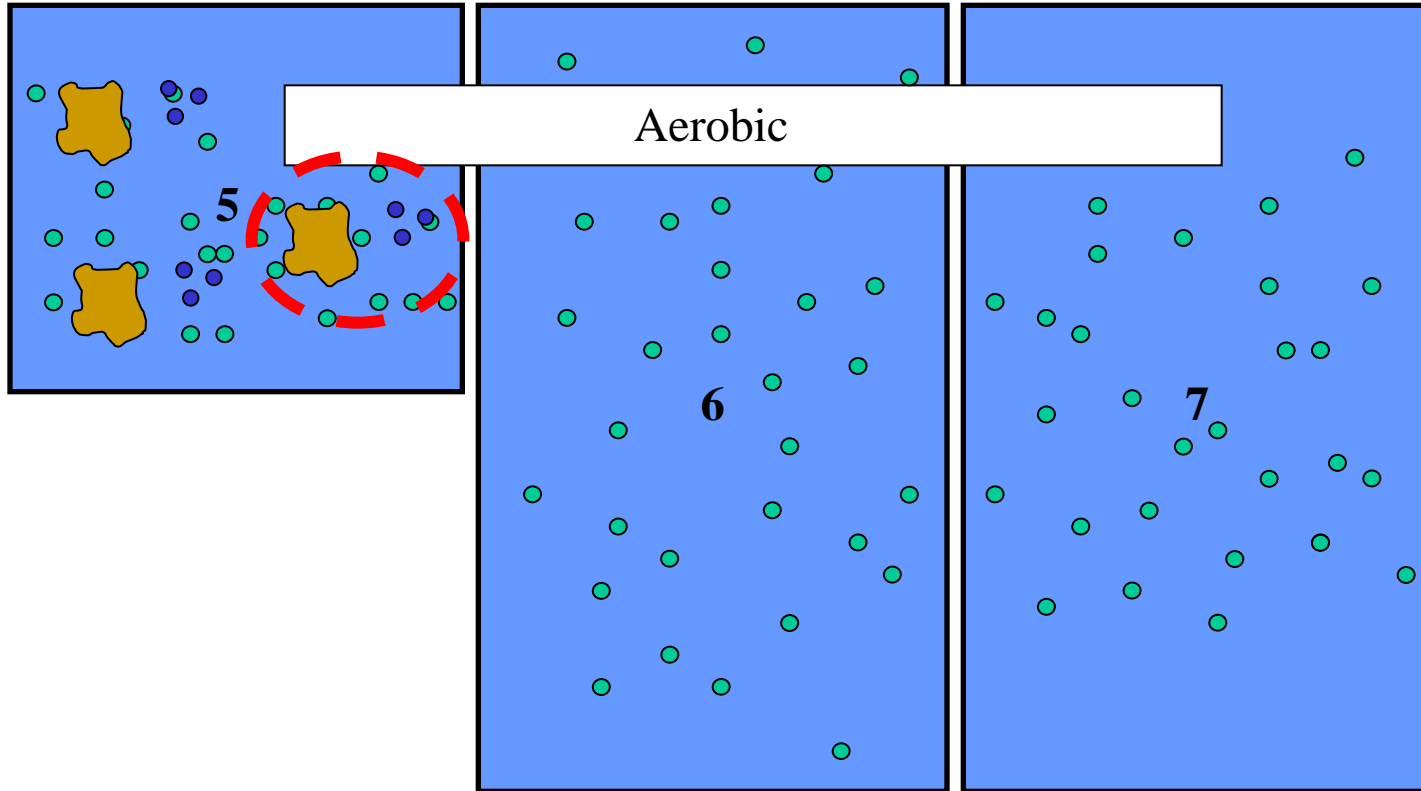
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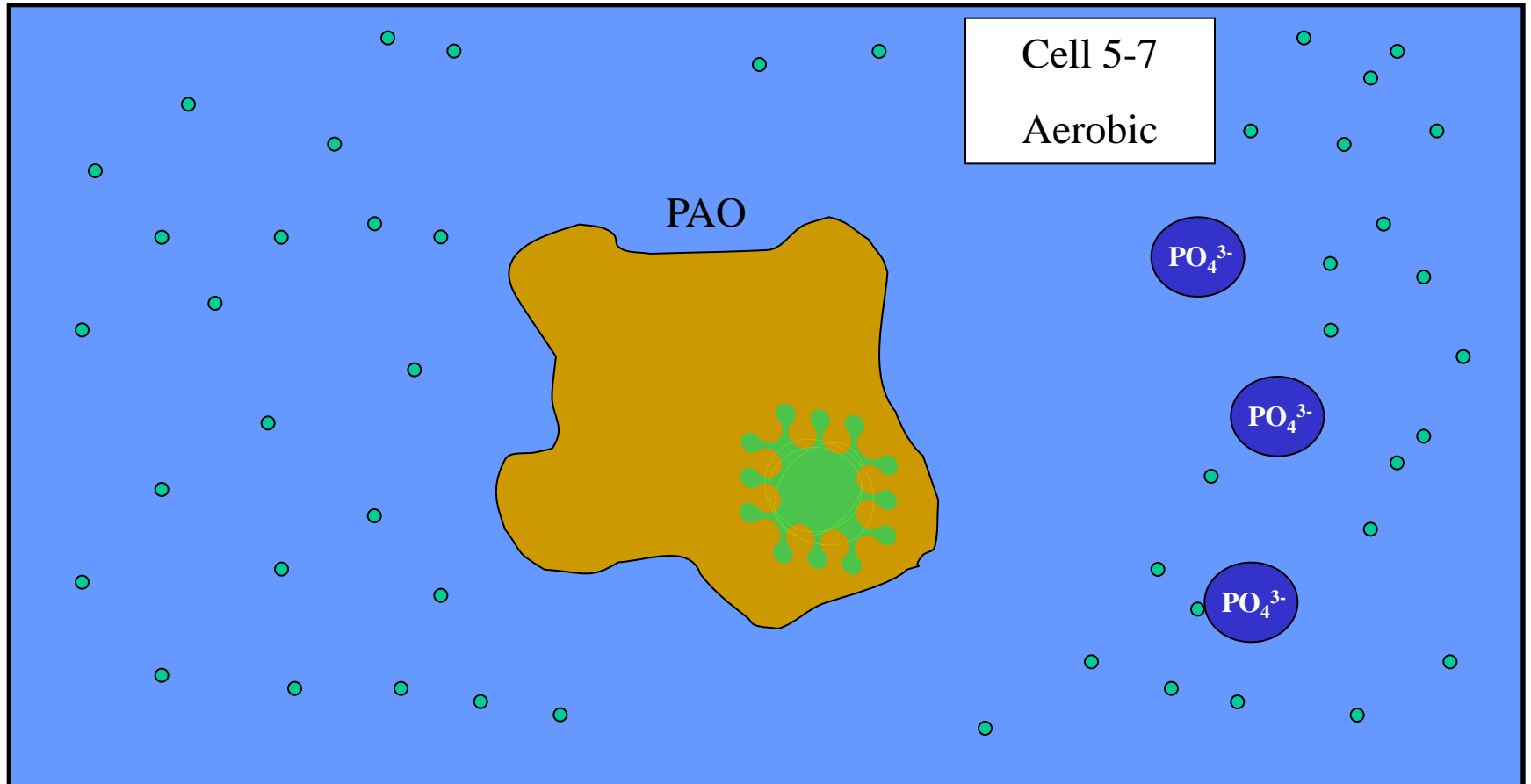
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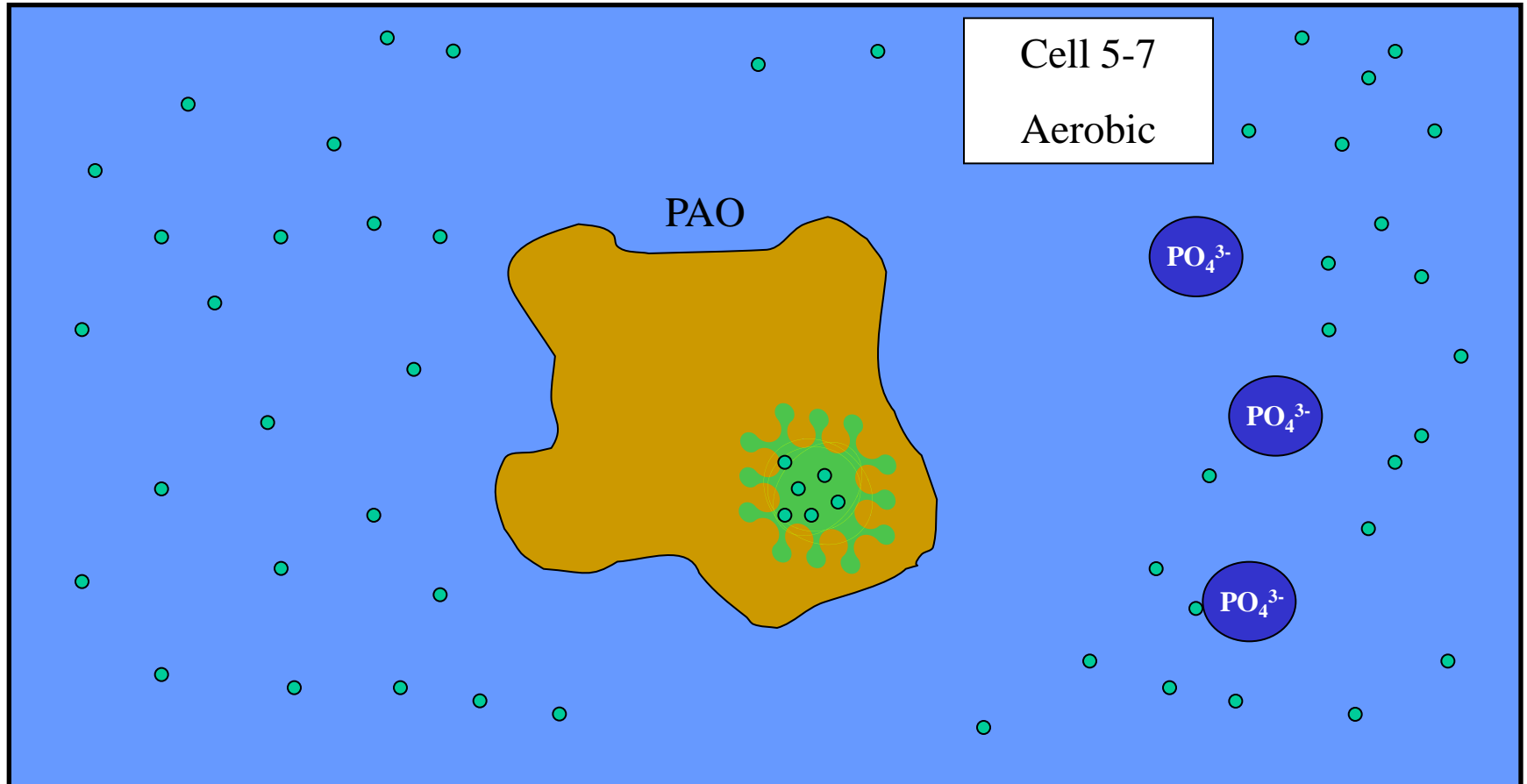
# Phosphorus Removal



# Phosphorus Removal

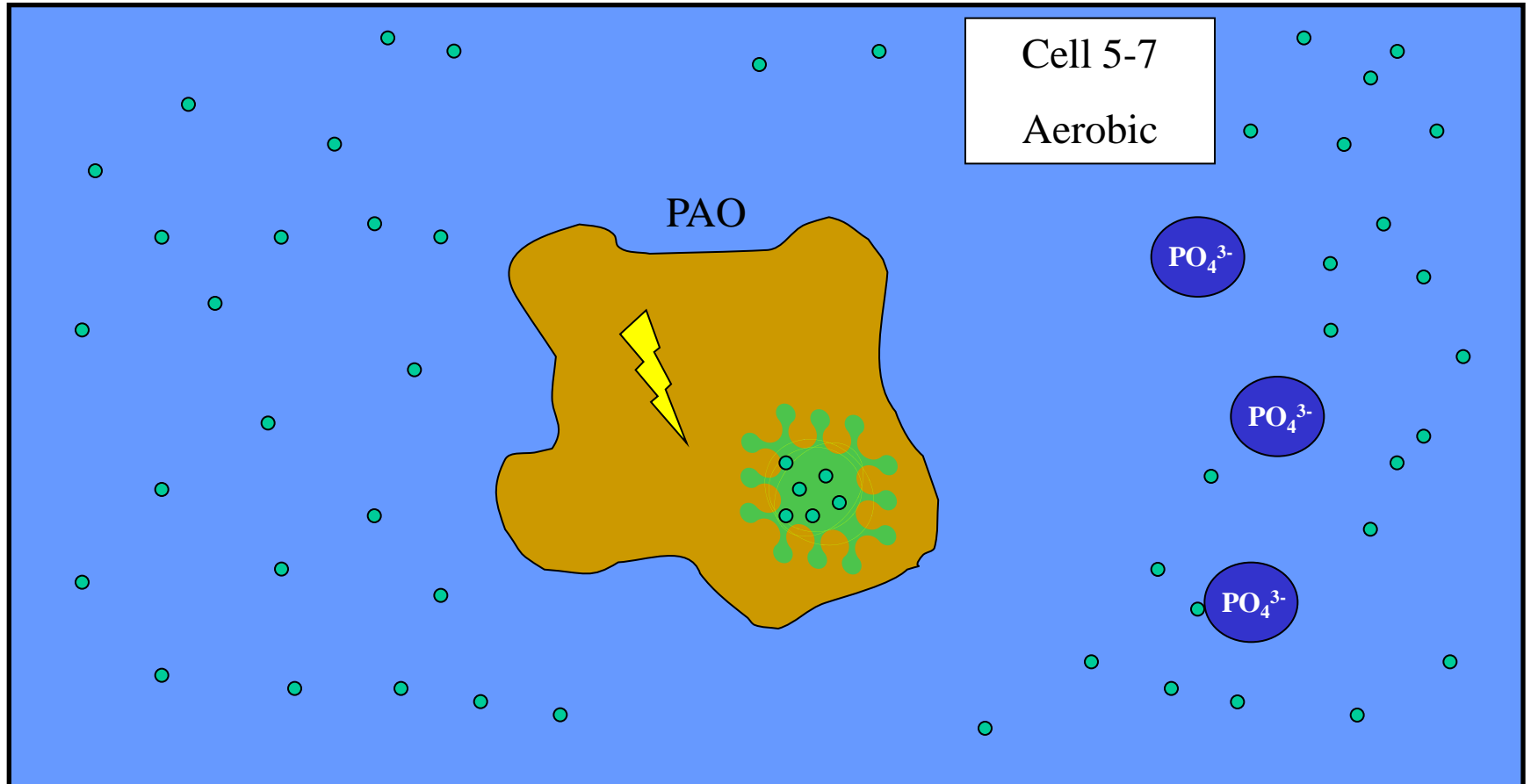


# Phosphorus Removal



Stored Organic Material is oxidized in Aerobic Zone

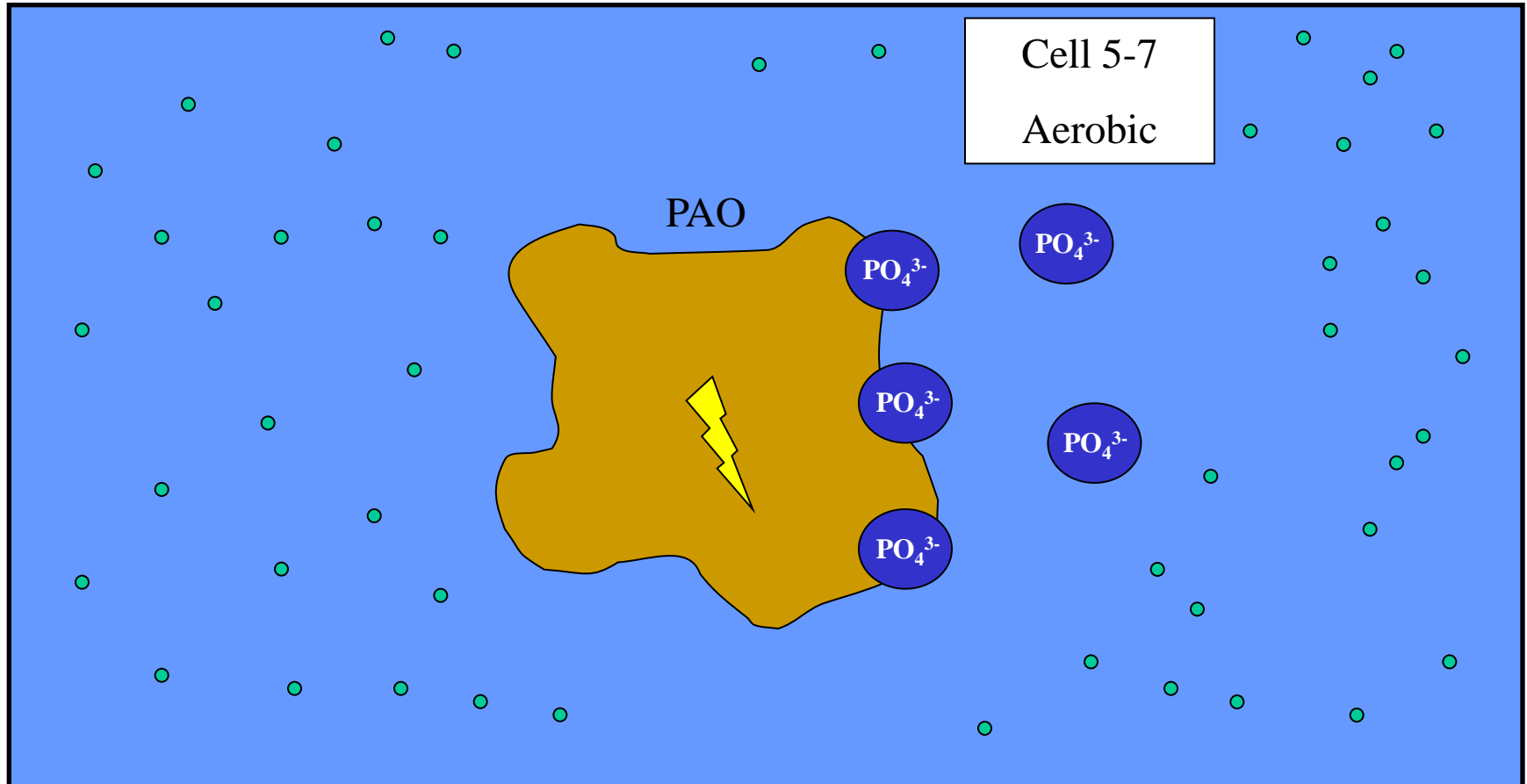
# Phosphorus Removal



Energy is produced

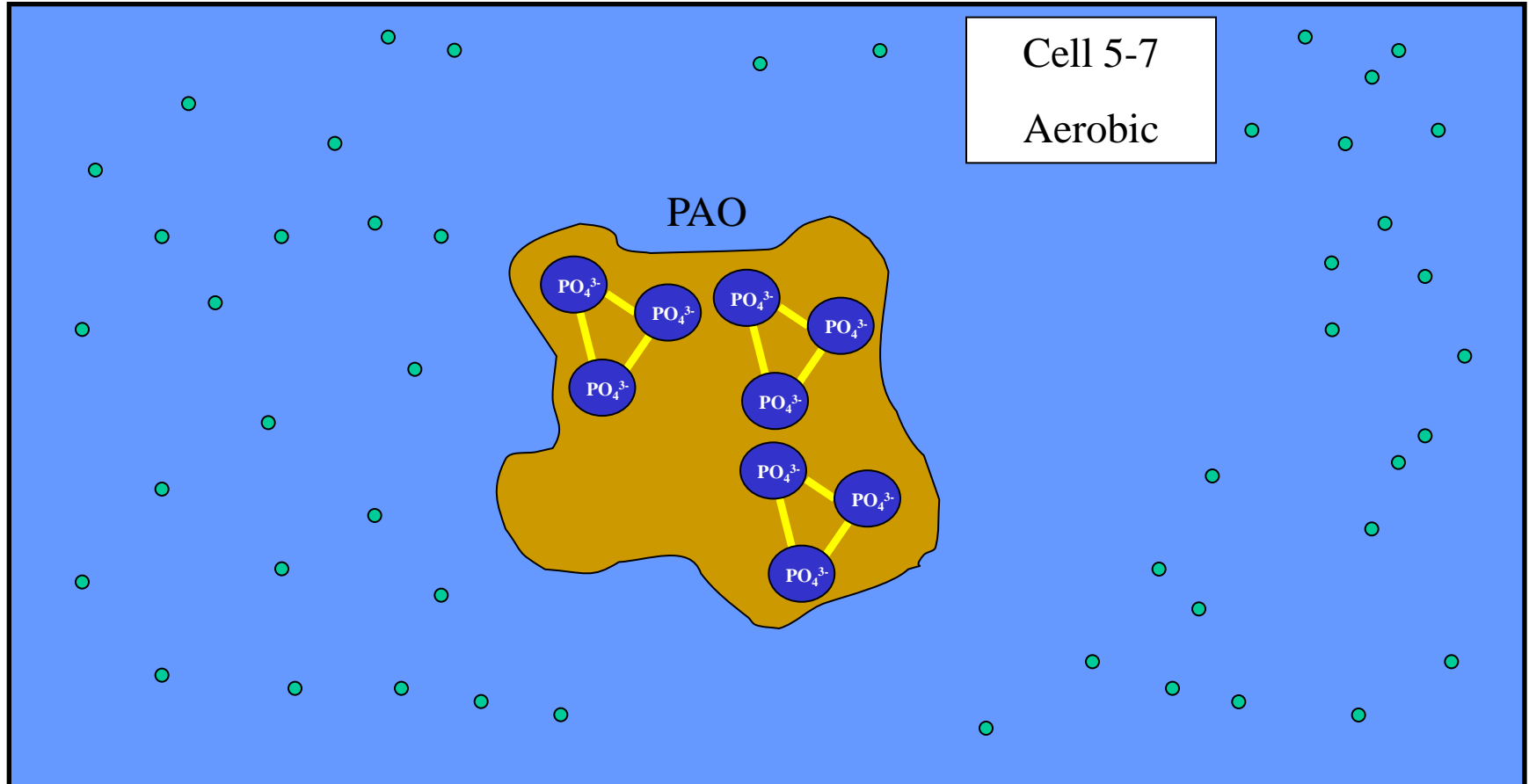


# Phosphorus Removal



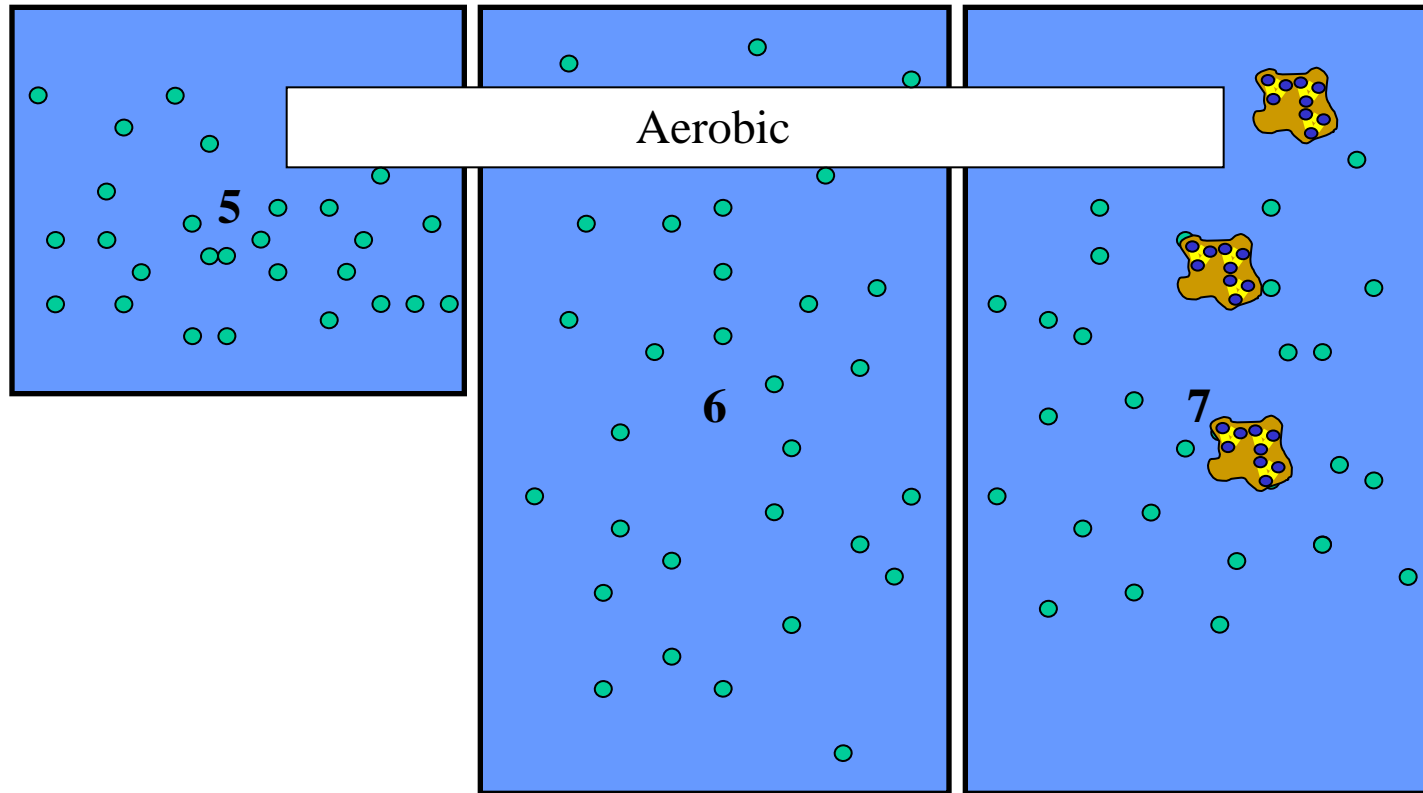
Phosphates are drawn towards the energy in order to form bonds

# Phosphorus Removal



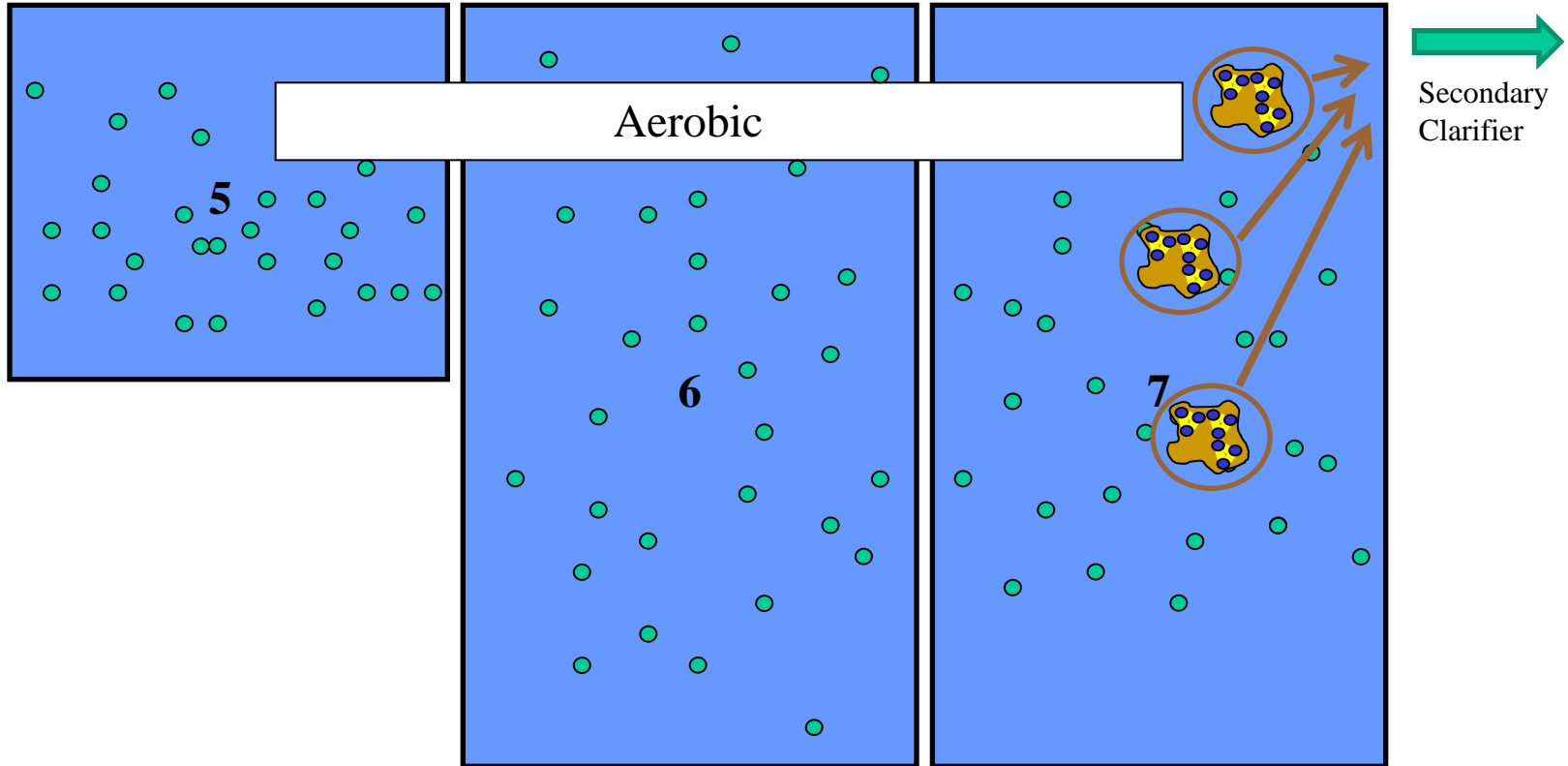
Energy is used to form bonds and uptake more phosphates than originally present

# Phosphorus Removal



PAO's uptake phosphates as they travel through the aeration basin

# Phosphorus Removal



PAO's are then wasted in WAS and therefore removed from solution in final effluent

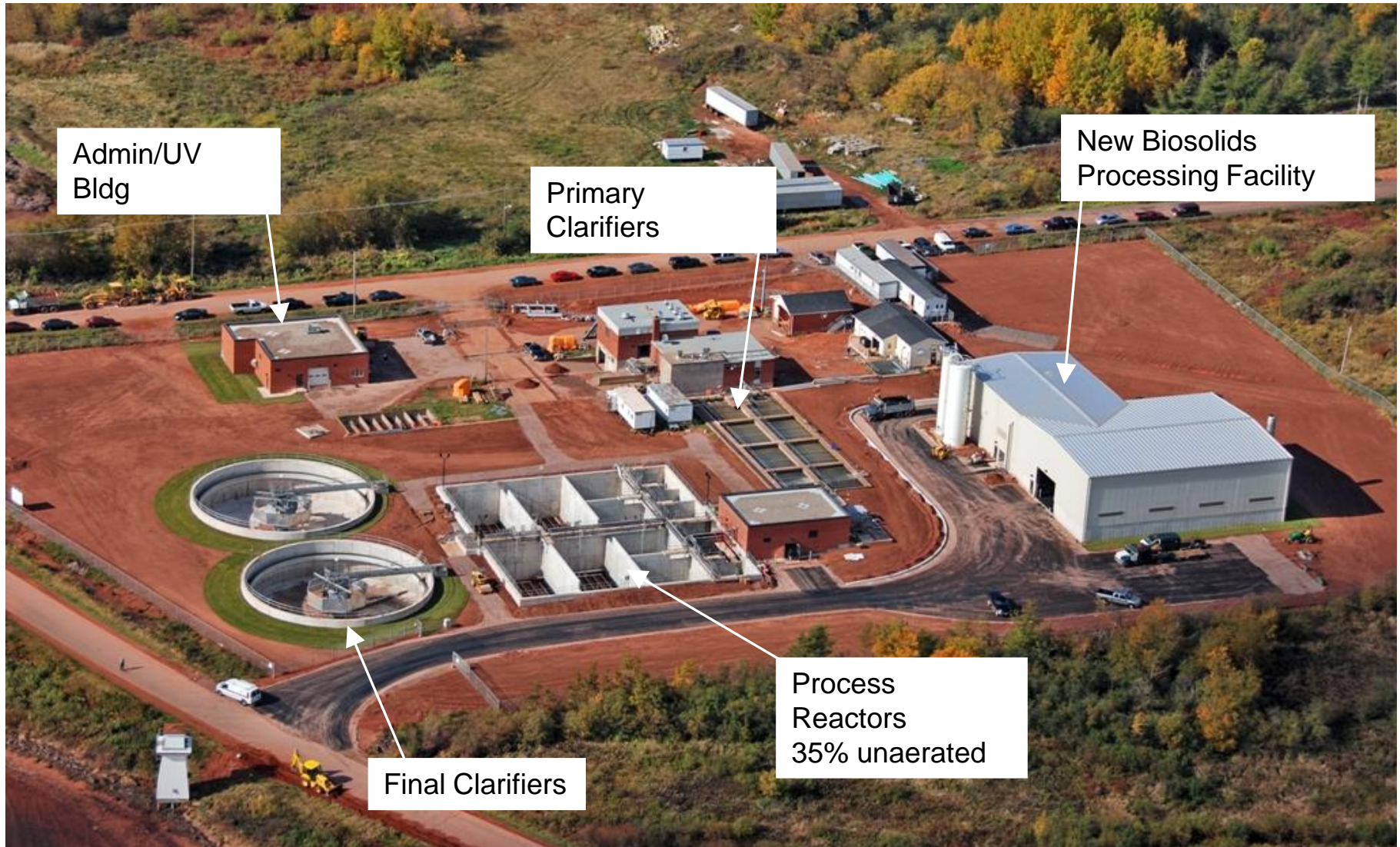
# SWPCC Process Schematic

- Key Features:
  - Variation of the Activated Sludge process.
  - Efficient removal of BOD, TSS, Ammonia, Nitrogen & Phosphorus
  - Will comply with Canada Wide Strategy for Municipal Wastewater Effluent (25/25 non-toxic & Chlorine residual  $< 0.01$ )
  - Significantly reduces nutrient loads to the harbour

# SWPCC – Effluent Criteria

| Parameters                     | Effluent Requirements | BNR Effluent Objectives |
|--------------------------------|-----------------------|-------------------------|
| CBOD, mg/L                     | 25                    | 10                      |
| TSS, mg/L                      | 25                    | 10                      |
| Ammonia, mg/L                  | 16                    | 5                       |
| Total N, mg/L                  | n/a                   | 10                      |
| Ortho-phosphate, mg/L          | n/a                   | 0.5                     |
| Total P, mg/L                  | n/a                   | 1.0                     |
| Fecal Coliforms,<br>MPN/100 mL | 200 avg<br>400 max    | 200 avg<br>400 max      |

# SWPCC Aerial View





# Control Room

## Process control and monitoring





# Laboratory

## Daily testing and monitoring



# Headworks Building

## Initial screening and flow measurement



# Primary Clarifiers

Constructed 1972 – Retrofitted 2007





# Process Reactors

## Anoxic and Anaerobic Zones



# Process Reactors

Anaerobic cells, Aerobic cells and Secondary Clarifiers





# Process Reactors

## Aerobic Zone with DO control



# Secondary Clarifier





# Plant Service Water

## Treated Effluent Recycled for Operations





# RAS Pumping Station

City of *Summerside*  
Prince Edward Island, Canada

## Flow Pacing Matches Plant Flow

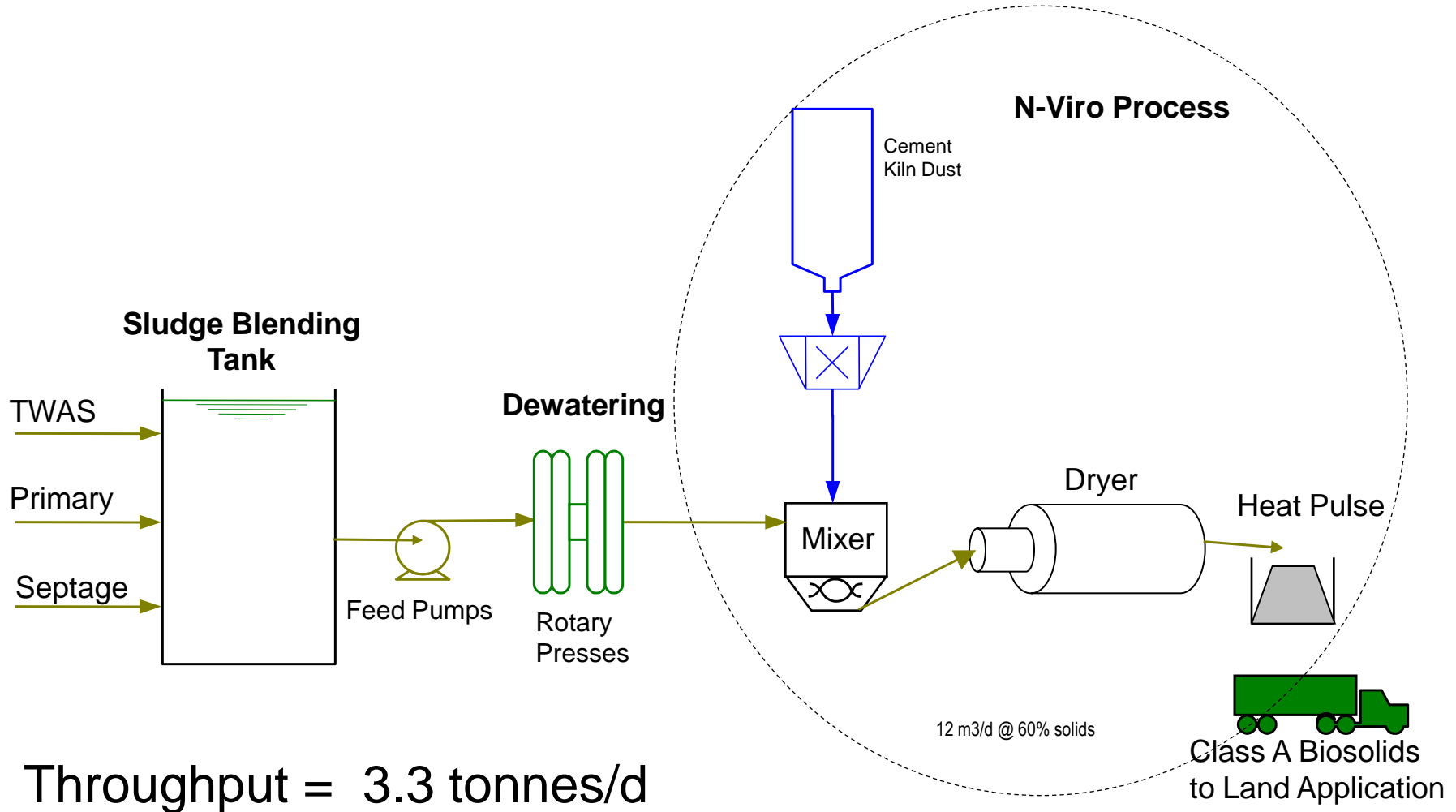


# UV Disinfection

Dose Pacing – flow and transmissivity



# Sludge Treatment Process



Throughput = 3.3 tonnes/d



# WAS Thickening

## Rotary Drum Thickener



- Thickens WAS from 0.75% to 4% solids.
- Two units (1 duty, 1 stdby)

# Dewatering



- Fournier Press
- Design throughput of 600 kg/h at 4% solids
- Expected Cake dryness 20 to 25% solids

# Biosolids Treatment Process

Sludge mixer – Lime, Lime Dust and Sludge





# Rotary Drum Dryer (N-Viro)



- Max throughput of 4 tonnes/hr (inlet)
- 5,000 cfm of air required.
- Oil fired Burner
- Output = 2.5 tonne/hr at 62% solids (wet).

# Odour Control



- Exhaust from N-Viro system cooled and treated in biofilter.
- Odorous air from headworks and sludge storage added.



# Biosolids Final Product



- 62 % Total Solids content
- Granular consistency
- Spread with lime spreaders



# Major Lift Stations



Reads Corner



Eustane St.



Northumberland St.

# Minor Lift Stations

Red Bridge

MacKenzie Drive

Crozier Drive

MacArthur Subdivision

Wedge Drive

Harbor Drive

Briggs Street

Granville Street

# North St. Eleanor's Lagoon

City of  
*Summerside*  
Prince Edward Island, Canada



# The End

For Information Contact:

Waste Water Treatment Plant

1-902-432-1274

Supervisor: Frank Murphy

Staff : Everett Moase

Paul Cormier

Mike Gillis

Randy McCourt

Joe Noonan

Tours are available on request.

**THANK YOU!**